



# PREDICTIVE ANALYTICS WHAT TO DO WITH THE DATA?

Dr. Francesco Crivelli  
R&BD Industry 4.0 & Machine Learning

SIAMS, 17.04.2024

# CSEM AT A GLANCE

We are a public-private, non-profit Swiss  
**technology innovation center**

We enable competitiveness by **developing and  
transferring world-class technologies to the  
industrial sector**



**1984**  
FOUNDED



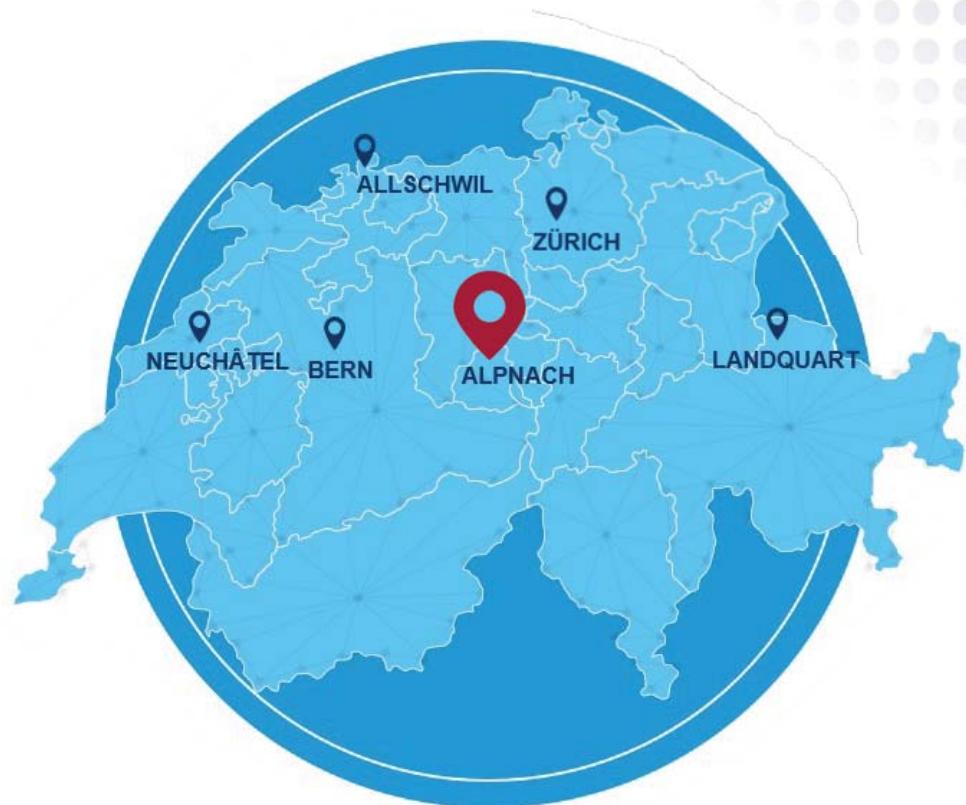
**600**  
SPECIALISTS  
in 2023



**100.4**  
MIO TURNOVER  
in 2022



**> 50**  
VENTURES  
since 1984



# OUR VISION – TO FACE THE CHALLENGES OF OUR TIME



Together with academia, our clients, and partners.

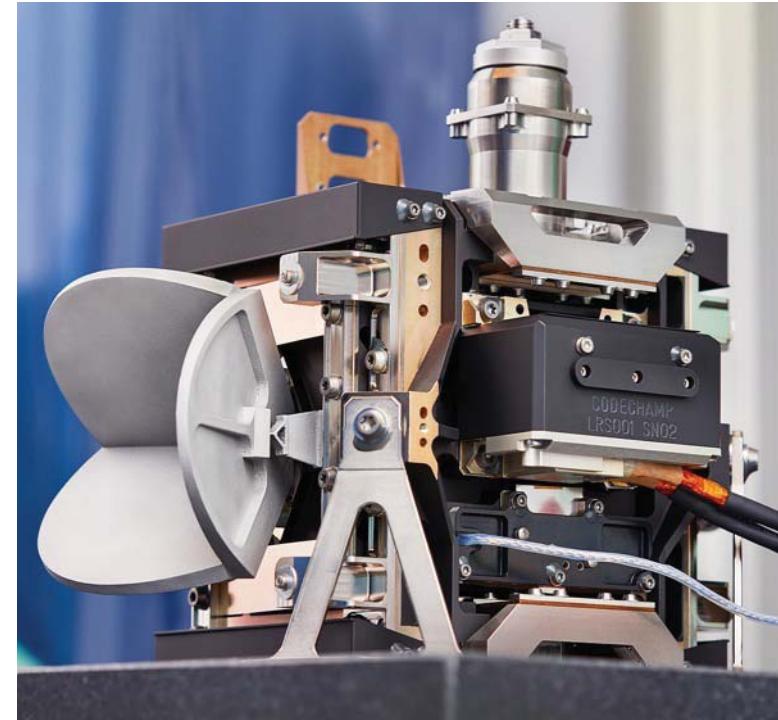
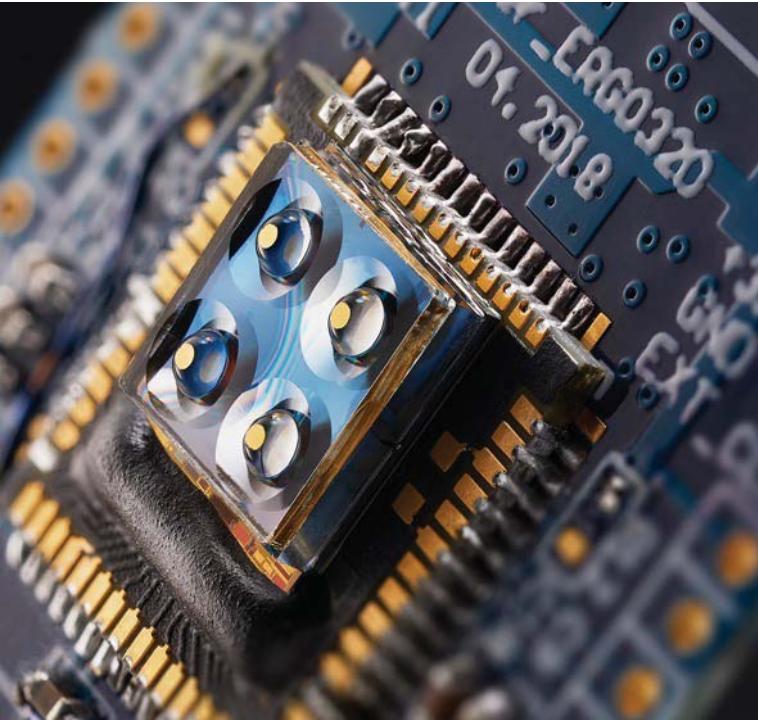
# LASTING CUSTOMER IMPACT THROUGH

**Applied research:** We develop next-generation technologies with the potential to transform industries and improve people's lives

**Tech transfer:** We customize and develop new products, processes, and services with our clients that address their unique needs

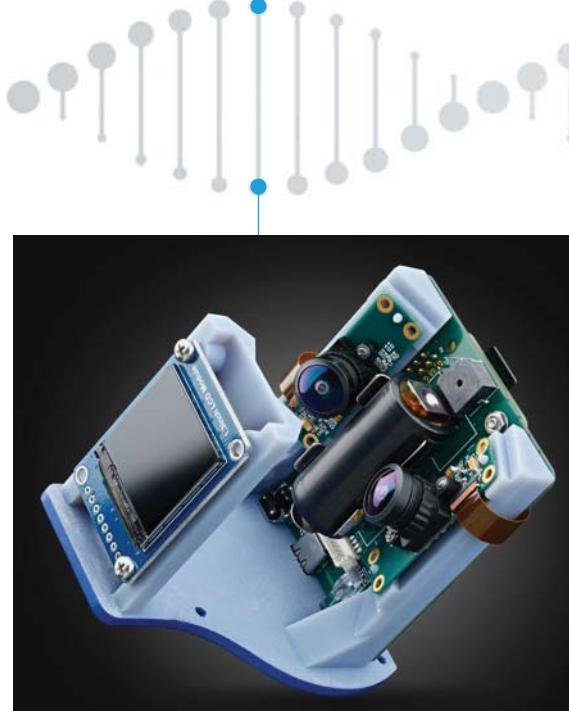


# WE SERVE INDUSTRY NEEDS WITH A FOCUS ON DEEP TECH

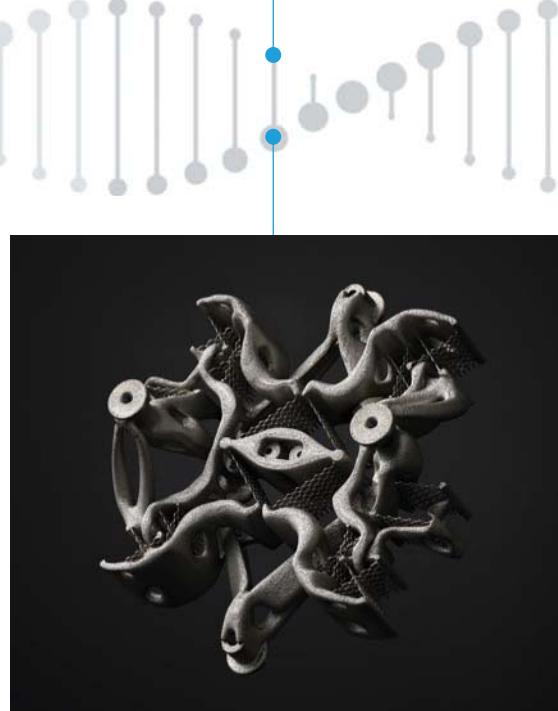


# OUR DNA COMES FROM OUR WATCHMAKING ROOTS

Small & precise



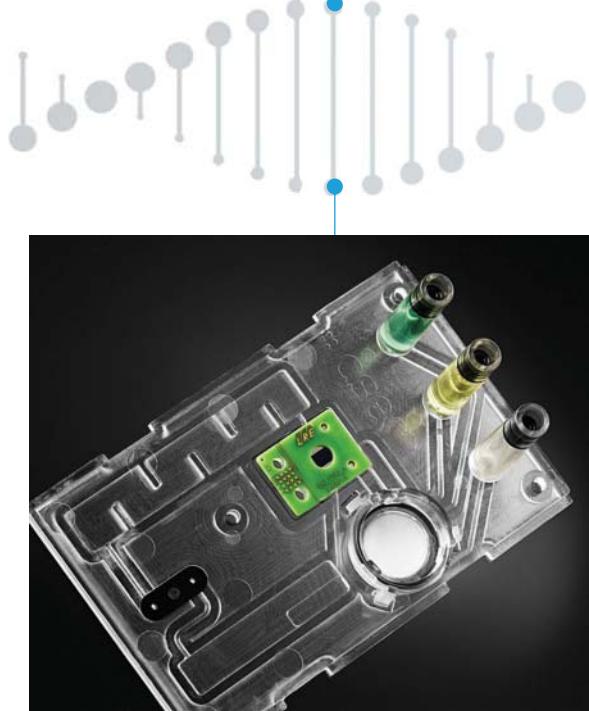
Complex



Ultra-low power



Multidisciplinary



# OUR USP #1: CUSTOMER CENTRICITY

Staff with industry experience

Long-term support  
(80% of staff on permanent contract)

Processes with built-in confidentiality

Industrial equipment  
(clean rooms, characterization labs)

Proven project management methodology  
(300 projects/year)

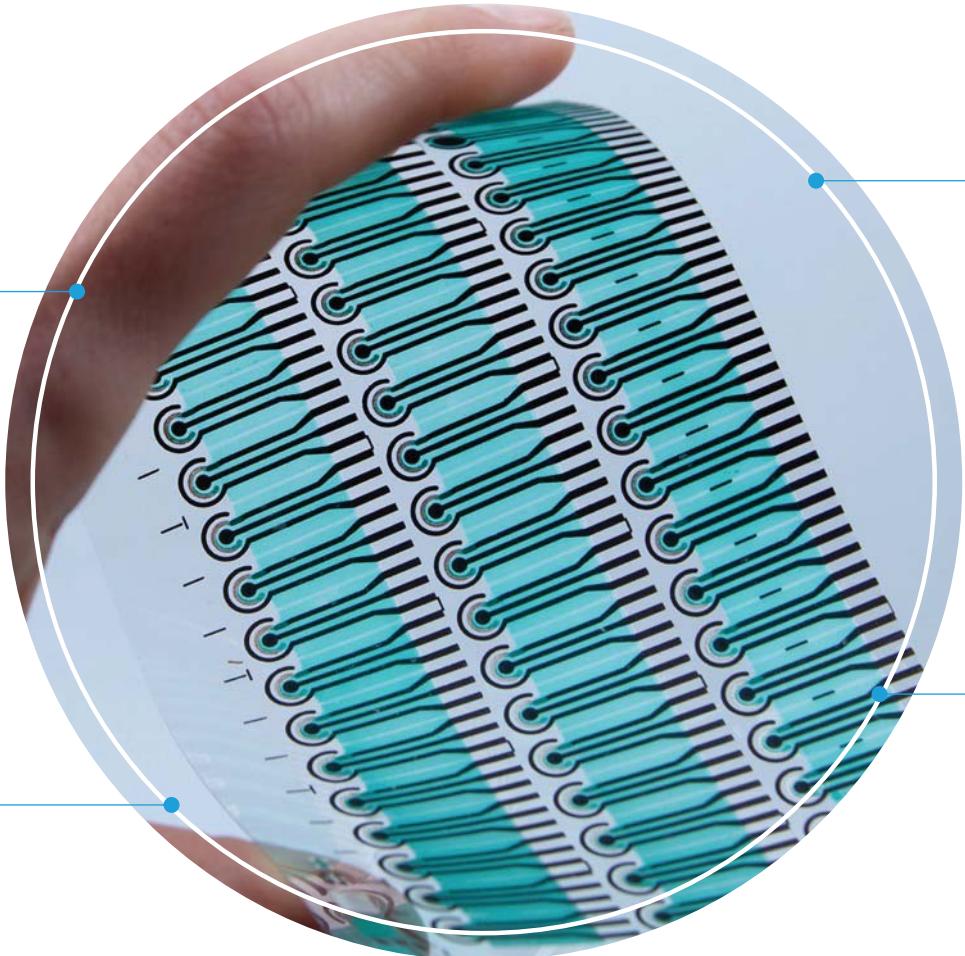
QMS & certifications  
(ISO 9001 & 13485: Medical devices)



## OUR USP #2 : FLEXIBILITY

Private company

Short decision-making paths



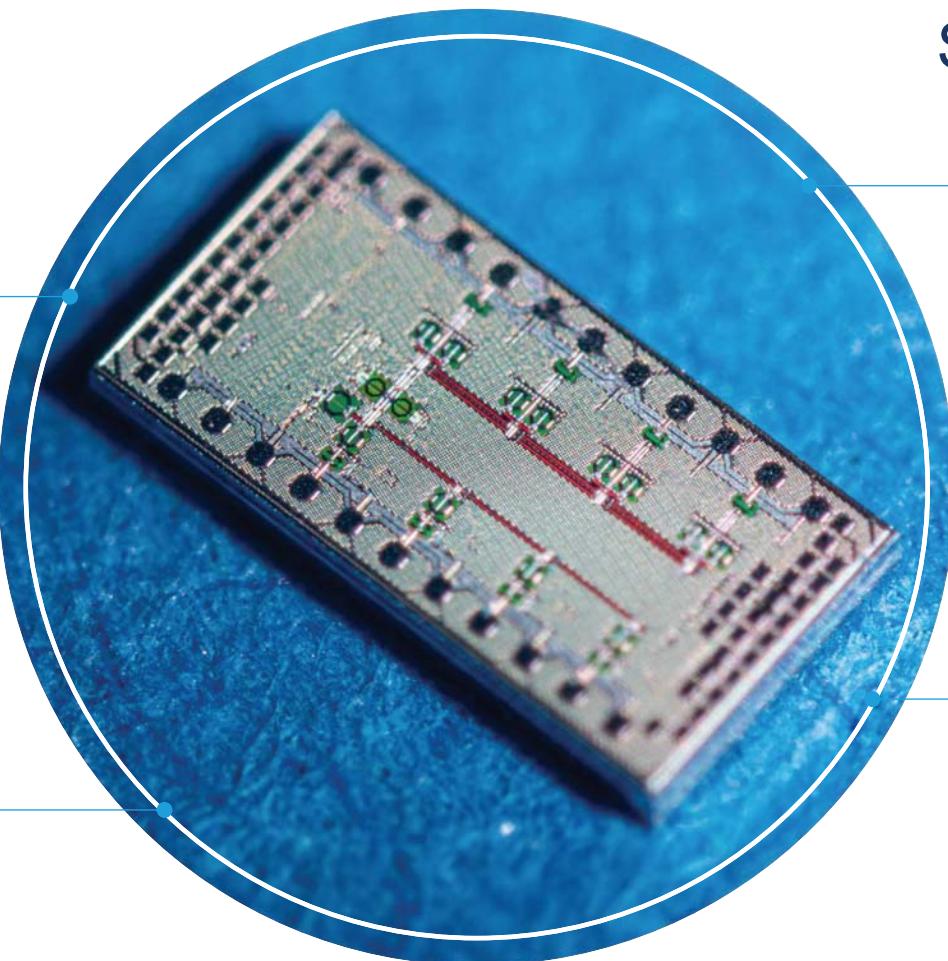
Ability to fast-track ideas and start projects

Responsive technical, IP and legal teams

## OUR USP #3 : EXCELLENCE

External Scientific  
Advisory Board

Close collaboration  
with leading industry  
partners



Strong ties with academic  
partners worldwide

Part of HTA alliance  
(VTT, LETI, Fraunhofer)

# MAKING HISTORY: SOME WORLD FIRST

1967



Quartz  
wristwatch

2007



Thermo-  
compensated  
silicon  
hairspring

1997



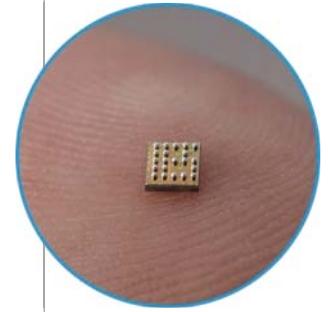
UMTS  
demonstrator –  
3G is born

2014



Pure white and  
colored photovoltaics  
panels

2017



Smallest  
Bluetooth chip

2018



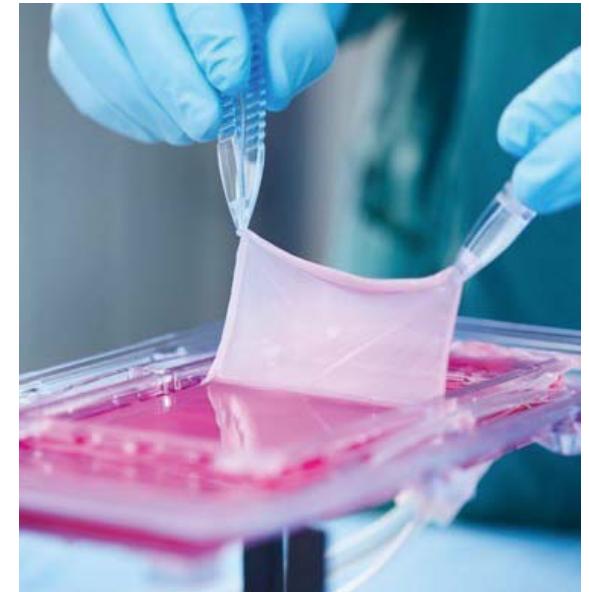
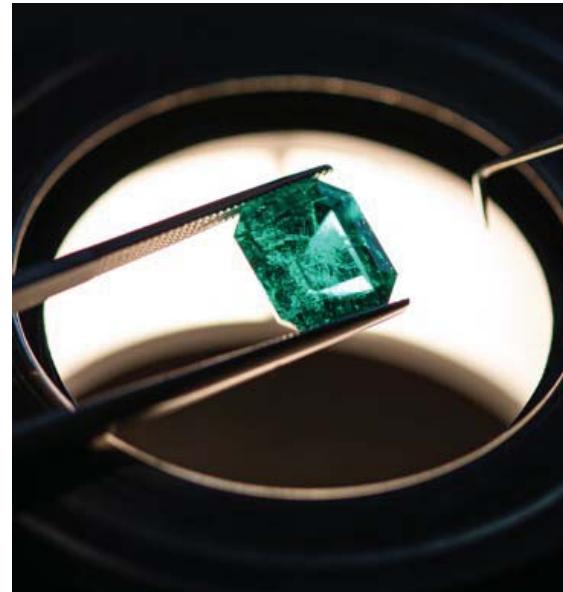
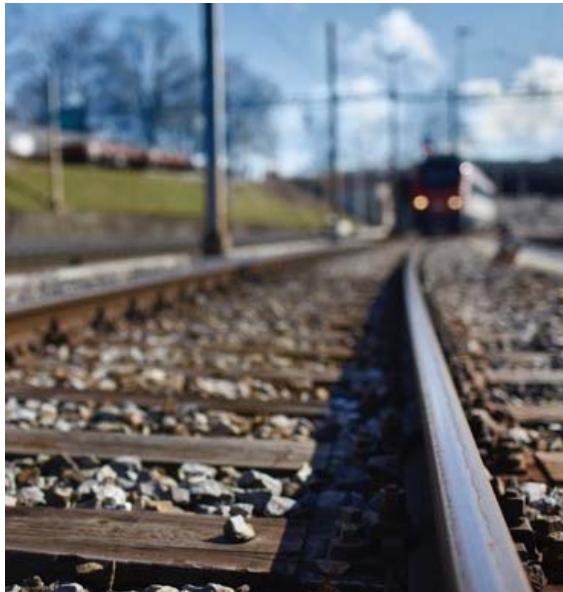
Cuffless optical  
blood pressure  
monitoring

2021



Machine for  
bioengineering  
personalized  
skin

# IMPACT THROUGH INDUSTRY PROJECTS, WITH START-UPS, SME AND MULTINATIONALS



T-Touch Connect Solar:  
connected, secured,  
autonomous, and long-lasting

AI platform for diagnostic trains  
to determine and plan track  
maintenance

High-performance AI  
authentication solution to  
determine Gemstones for  
Gübelin Gemlab

Automated machine to  
bioengineer personalized skin

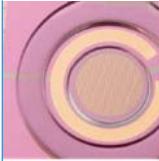
# AND THE CREATION OF OVER 50 START-UPS, WITH SEVERAL SUCCESSFUL BUYOUTS

Xemics (1997)  
acquired by  
**Semtech Corp.**

2005



2009



Neroxis (2009)  
acquired by  
**Veolia Water technologies**

**CSEM Instruments** (1998)  
acquired by  
**Anton Paar**

2013



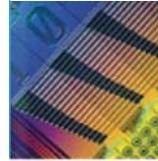
2013



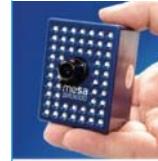
Avalon Photonics (2000)  
acquired by  
**II-VI Inc.**

**Colibrys** (2001)  
acquired by  
**Sagem (Safran)**

2013



2015



Mesa Imaging (2006)  
acquired by  
**Heptagon**

**Snap Sensor** (2011)  
acquired by  
**Analog Devices**

2016



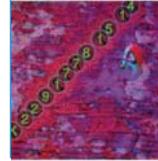
2016



Heptagon (1993)  
acquired by  
**AMS**

**ViDi Systems** (2012)  
acquired by  
**Cognex**

2017



Oct 28, 2020, 06:02pm EDT |

**Forbes**

 biopectral

This Startup Wants You To  
Change How You Measure  
Blood Pressure

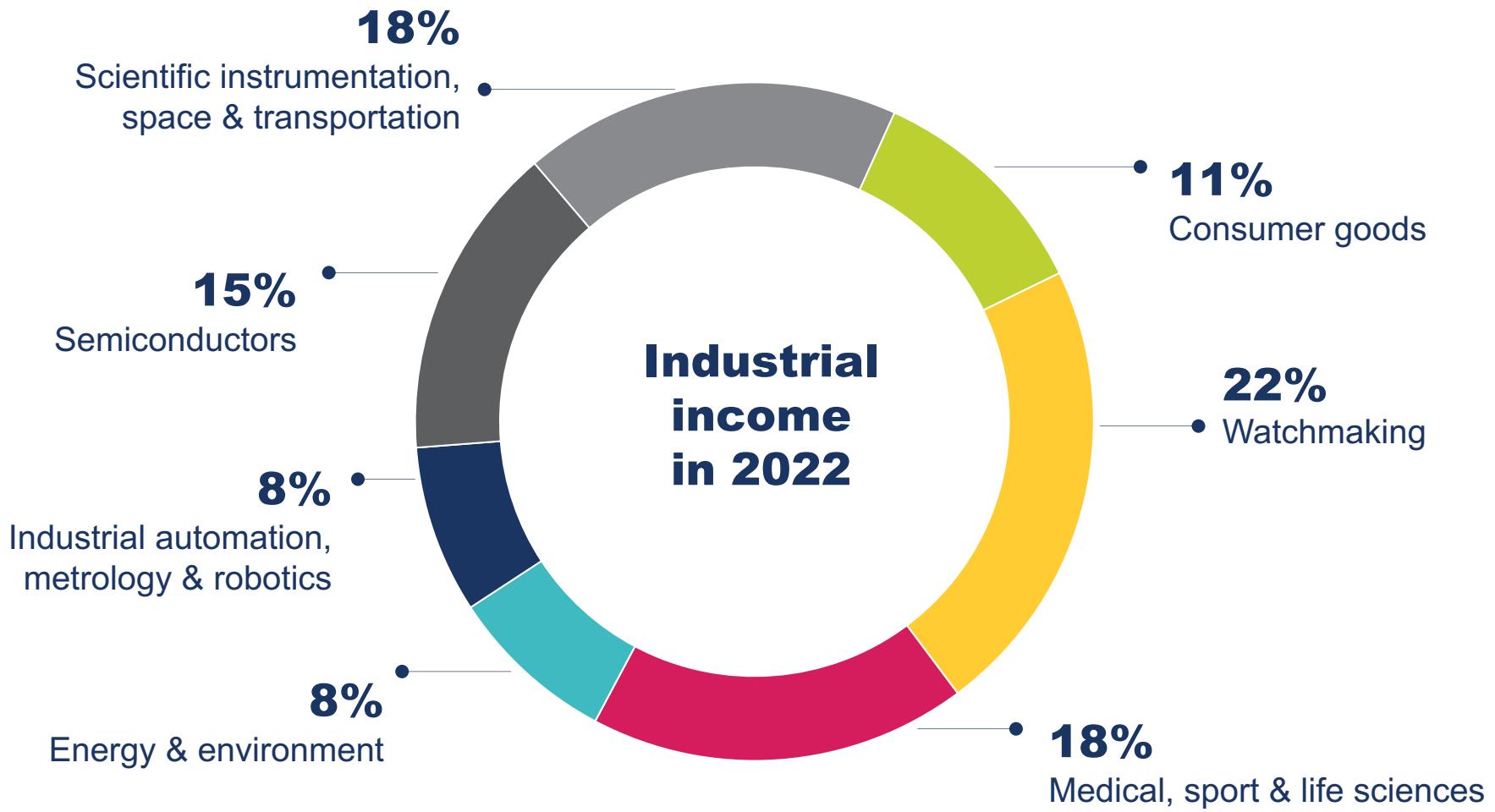
Jan 27, 2021, 04:16am EST |

**Forbes**

**AKTiA**

How A Small Startup Beat The  
World's Tech Giants To Launch  
Blood Pressure Game-Changer

# EXPERTISE SERVING SEVERAL MARKETS



**230**

INDUSTRIAL  
CLIENTS / YEAR

**59%**

IN SWITZERLAND

**26%**

IN EUROPE

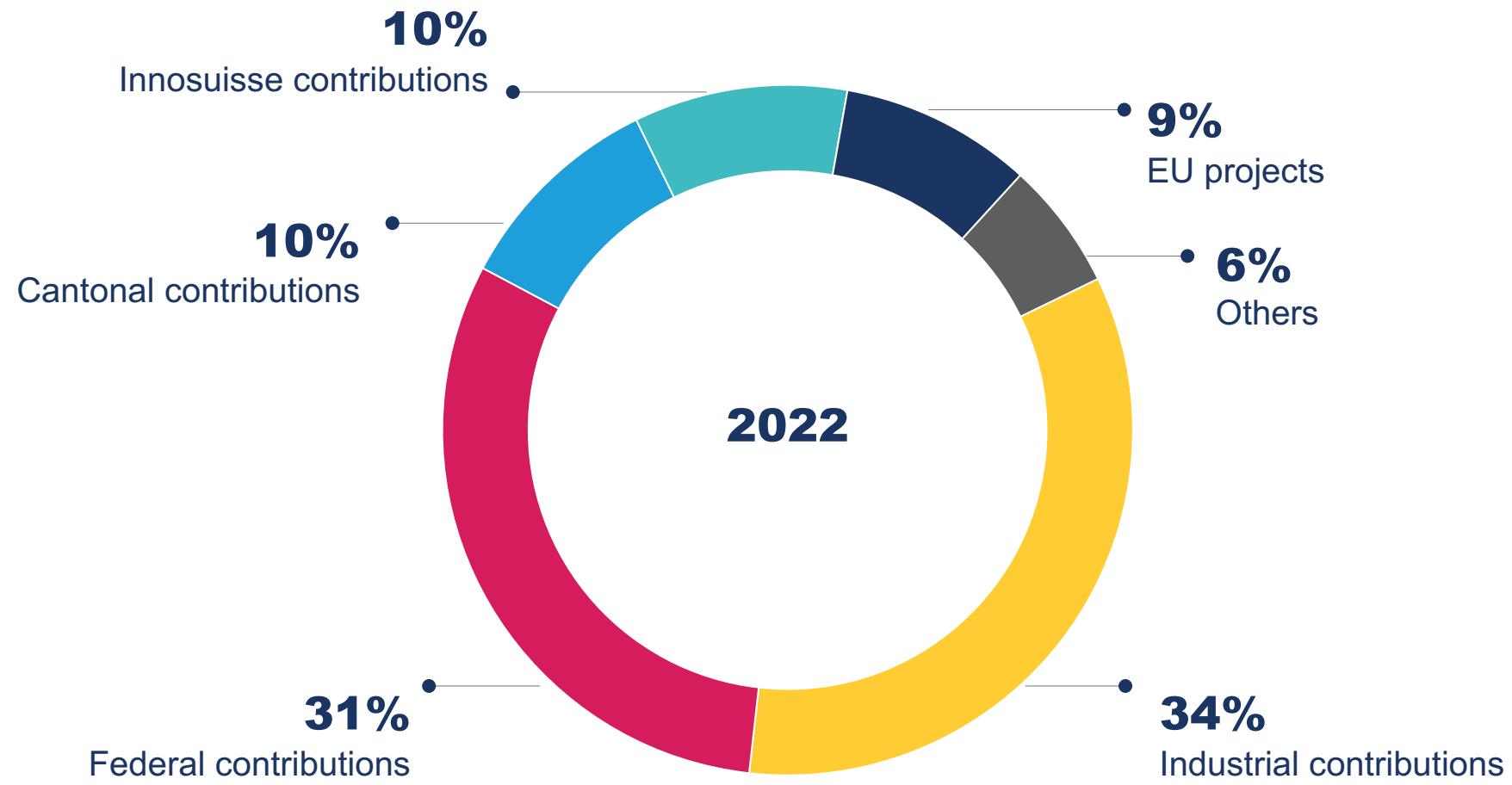
**10%**

IN USA

**05%**

IN ASIA

# BALANCED SOURCES OF FUNDING

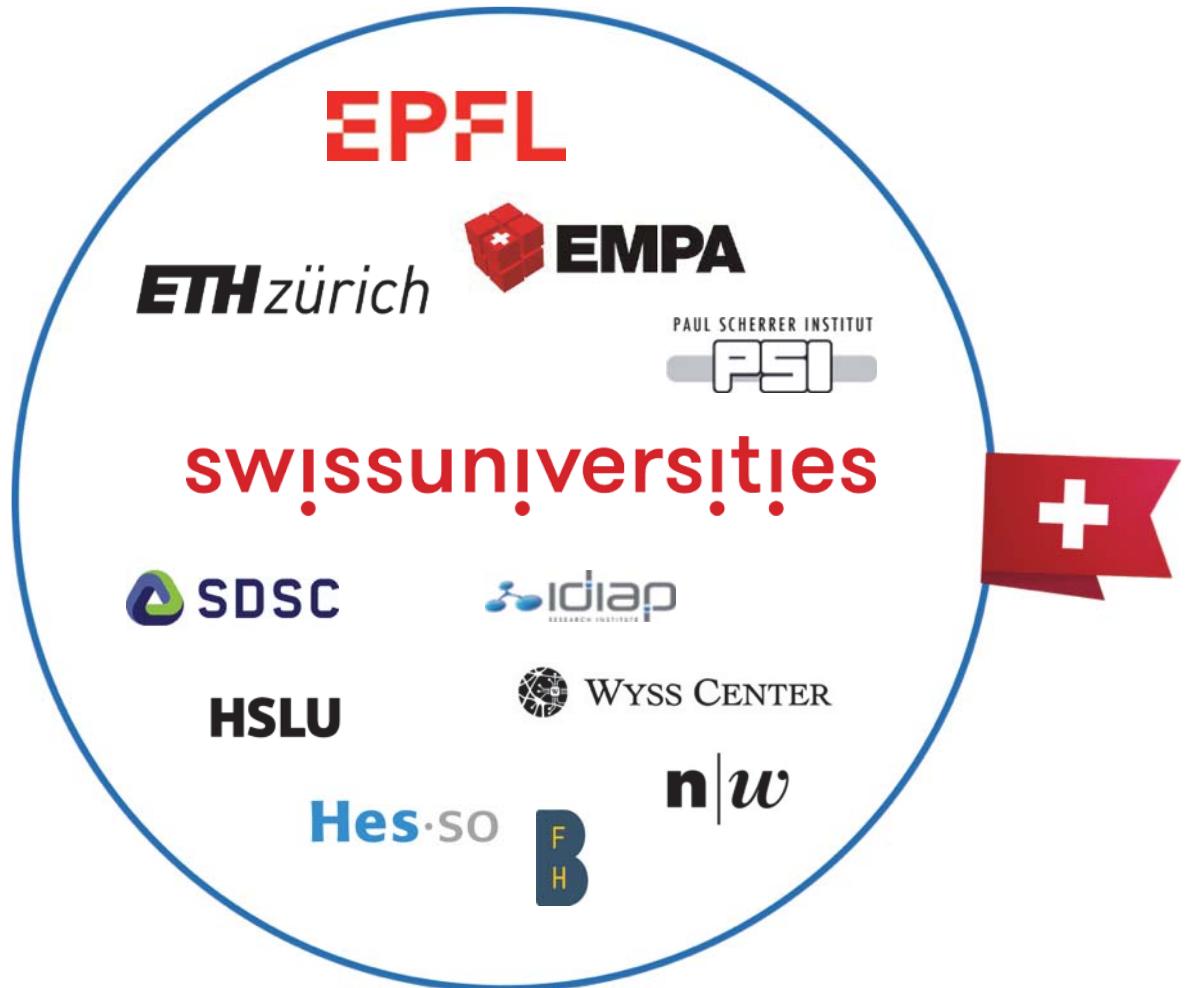


**100.4**  
MCHF  
**INCOME**



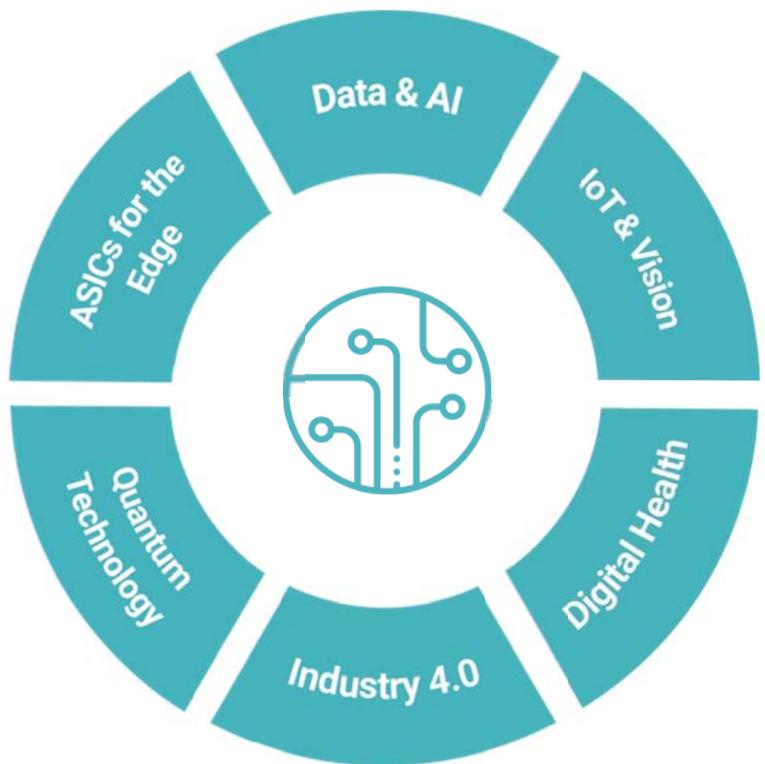
**203**  
**PATENT  
FAMILIES**

# FULLY EMBEDDED IN THE RESEARCH ECOSYSTEM

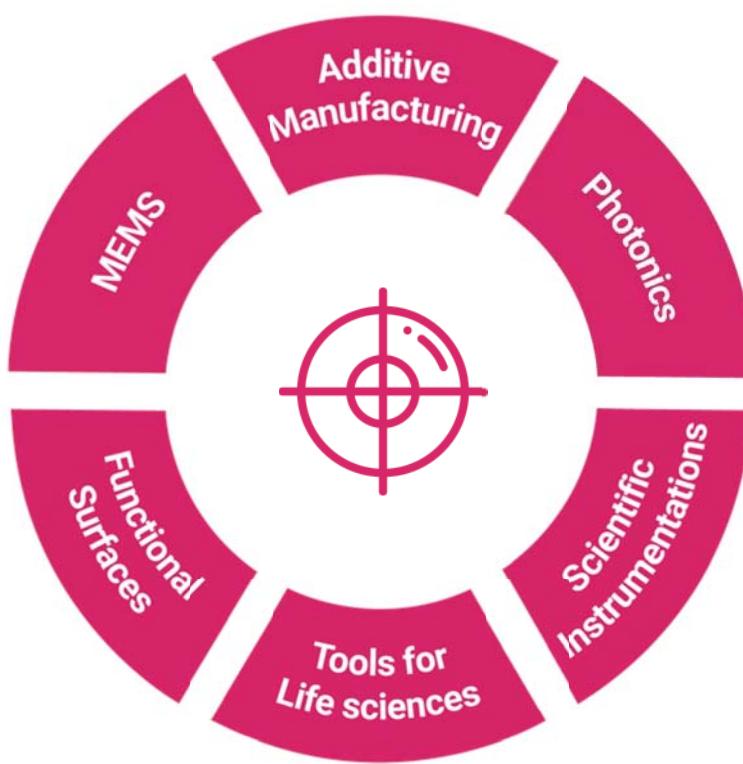


# WE FOCUS ON THREE RESEARCH PRIORITIES

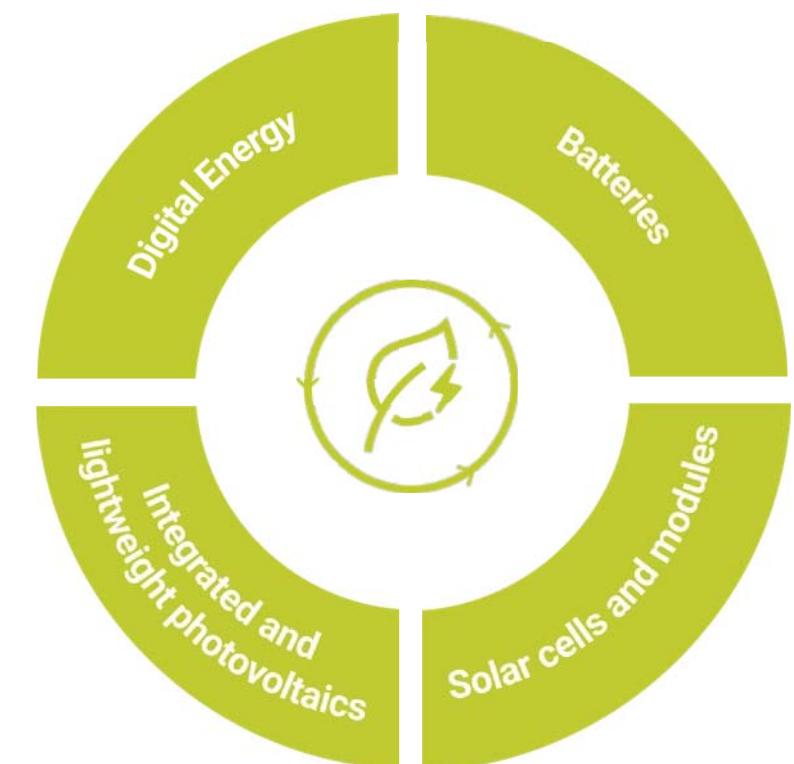
## Digital Technologies

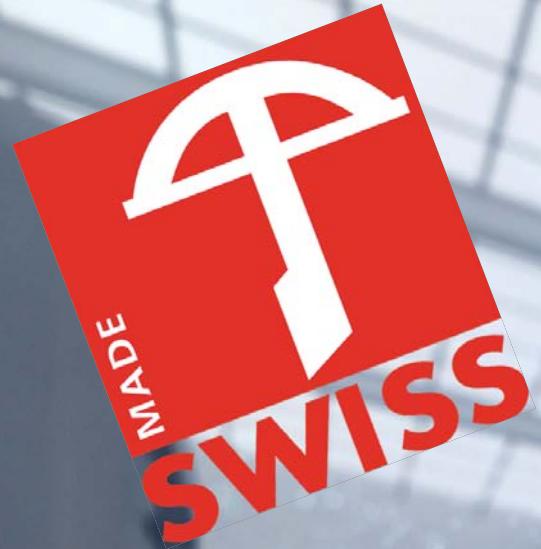


## Precision Manufacturing



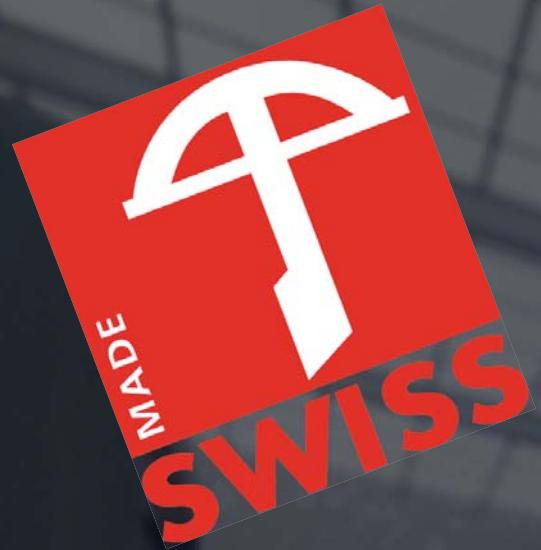
## Sustainable Energies





source: [www.siemens.com](http://www.siemens.com)

:: csem



**PERFECT QUALITY  
HIGH EFFICIENCY  
CUSTOMIZATION**



:: csem



**EXCELLENCE**

# Weiterentwickeln statt rekrutieren!



## Eine Stimme aus der Praxis zum Thema Fachkräftebedarf

06.02.2023

Der Fachkräftemangel ist nach wie vor ein grosses Thema, wenn es um die Besetzung offenen Stellen geht. Fachkräfte auf dem hart umkämpften Stellenmarkt für das eigenen Unternehmen zu finden, gestaltet sich als schwierig. Teilweise dauert es bis zu einem Jahr, bis ein Unternehmen eine bestimmte Stelle wieder besetzen kann.

## UBS Outlook Suisse – Les collaboratrices et collaborateurs au centre des préoccupations

**SWI** swissinfo.ch

[Workplace Switzerland >](#)

Zurich | 16 mai 2023, 10:30 CEST | Media Switzerland

Si, ces dernières années, les entreprises suisses ont retrouvé aujourd’hui menacée par une grave pénurie de main-d’œuvre. Il faut donc garder plus longtemps leurs collaborateurs à augmenter leur taux d’occupation, comme le montrent les entreprises. Contrairement à ces risques structurels, les menaces conjoncturelles ont reculé.

## Employees Bear Burden of Shortage of Workers

In half of the companies, employees have to do the work of absent colleagues. We need other recipes.

from Hansjörg Schmid · published on May 25, 2023

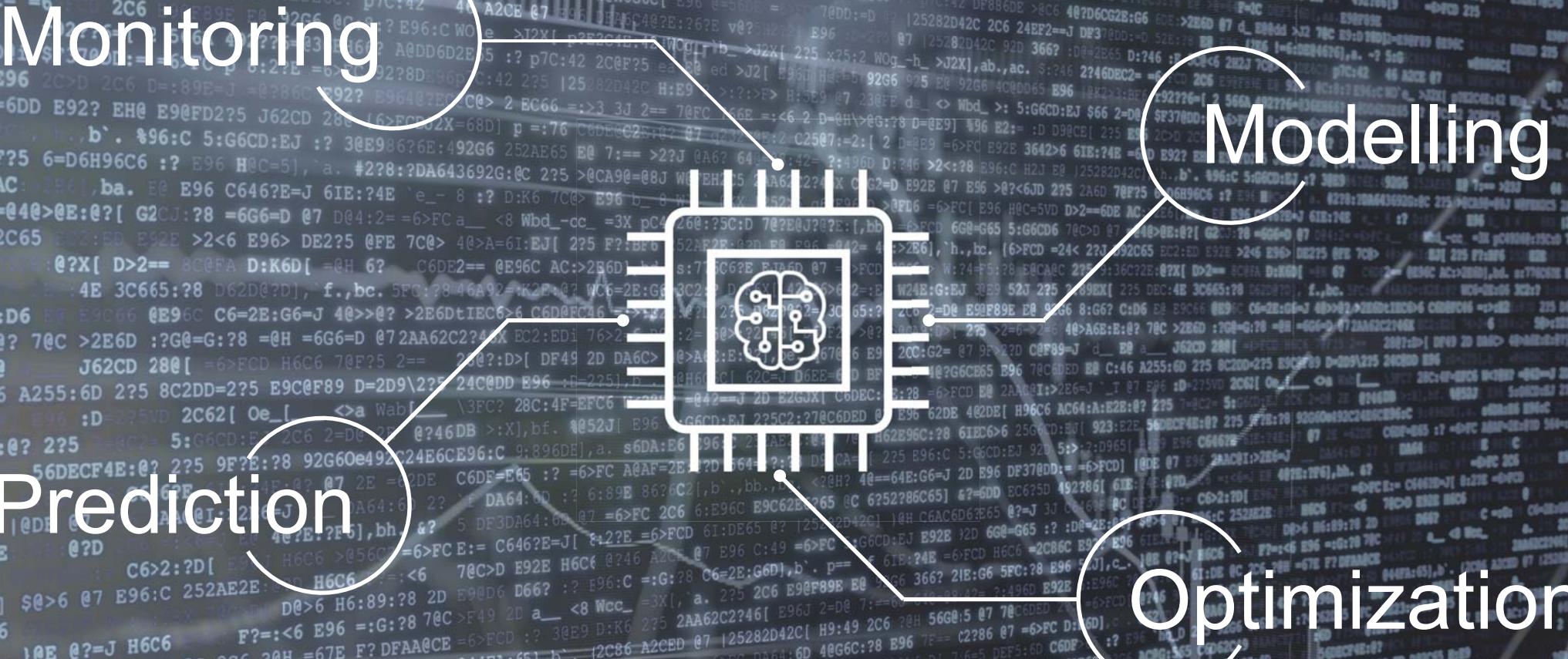


Swiss perspectives in 10 languages

## Swiss industry faces record shortage of skilled workers



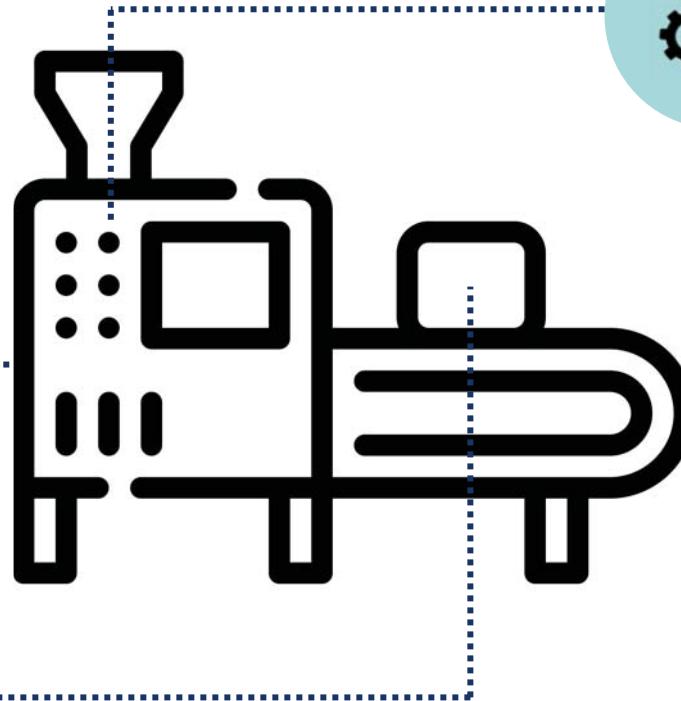
# DIGITALIZING THE KNOW-HOW



Predictive  
Maintenance



Predictive  
Quality



Process Parameters  
Optimization



Expert Systems for  
Process Discovery



# DES SOLUTION END-TO-END TAILLÉES POUR L'INDUSTRIE



Acquisition,  
Sampling

Storage,  
Accessibility

Annotation

Training, Life-  
long learning,  
Distillation

# PREDICTIVE ANALYTICS FOR CEMENT PRODUCTION

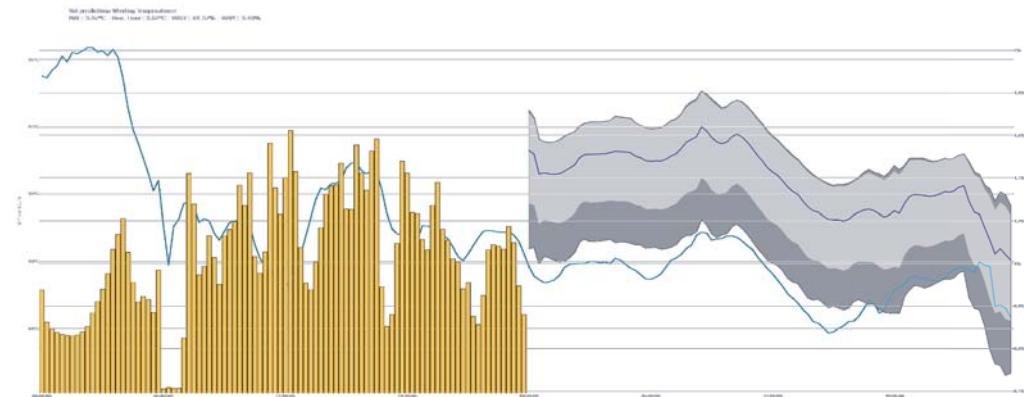
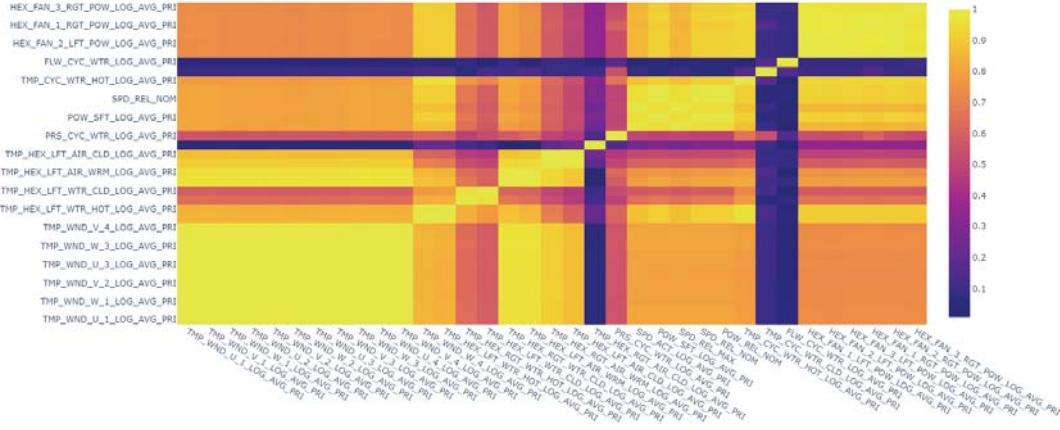
Predictive maintenance for gearless mills drives

Architecture design and implementation on MS Azure

Prediction of cement quality



# PREDICTIVE MAINTENANCE OF GEARLESS MILLS DRIVES



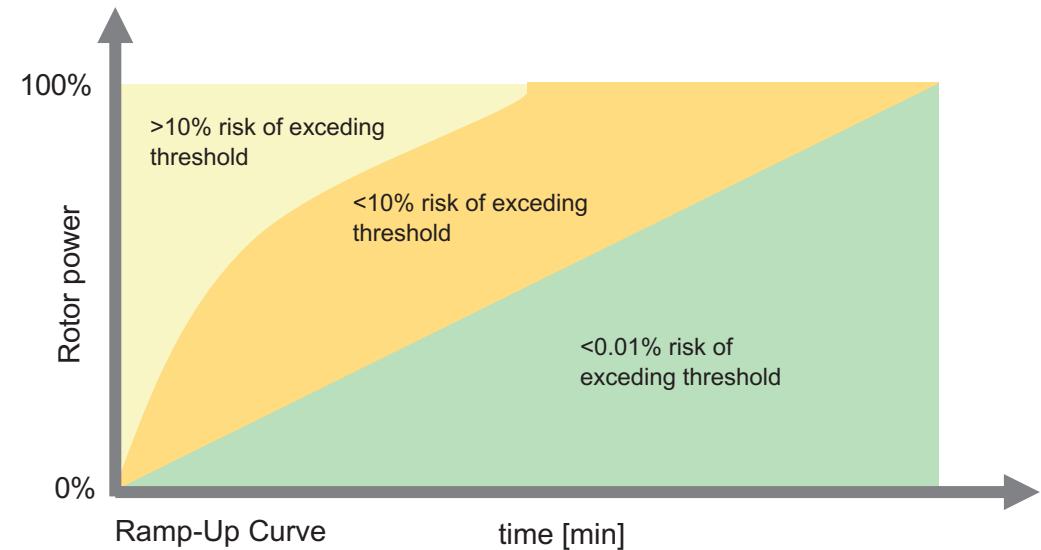
Given the current system state, ramping up power with a gradient over 288 kW/min may lead to a trip within the next 10 min at risk 15%

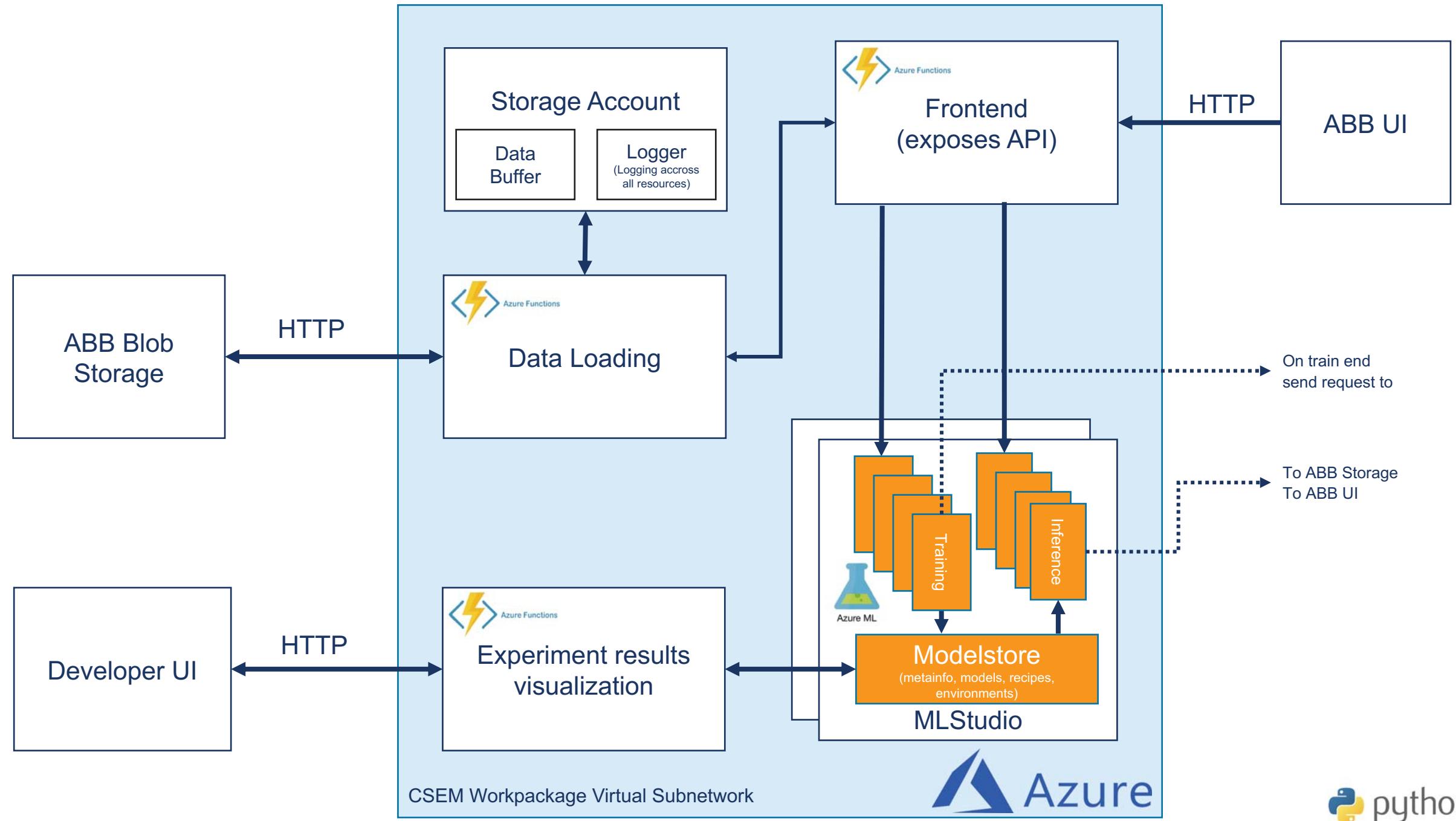


The following scenarios for input temperature and pressure will result in a trip within the next 10 min at >20% probability!



10% risk of exceeding critical value within 5h





# PREDICTION OF CEMENT QUALITY



Images: [www.giatecscientific.com](http://www.giatecscientific.com)



Schweizer Norm  
Norme Suisse  
Norma Svizzera **SN**

**EN 197-1:2000/A1:2004**

# PREDICTION OF CEMENT QUALITY



28 Days



Images: [www.giatecscientific.com](http://www.giatecscientific.com)

Schweizer Norm  
Norme Suisse  
Norma Svizzera **SN**

EN 197-1:2000/A1:2004

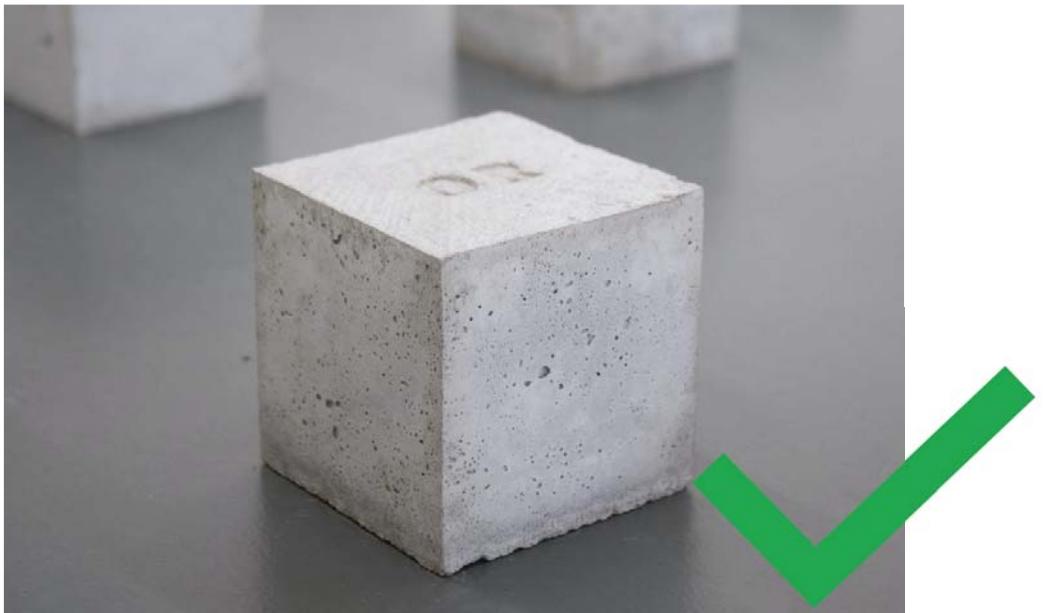
# PREDICTION OF CEMENT QUALITY

- 59 signals → 9 signals (during production)

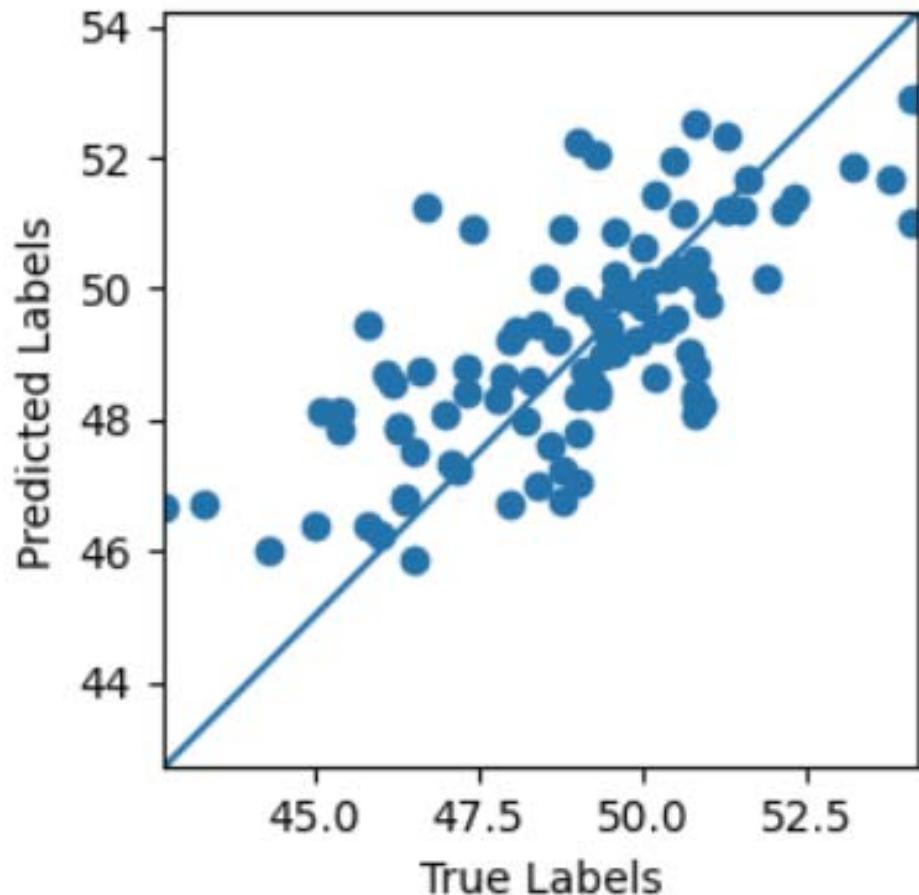
- Interpretable model

Impact of chemical composition and physical characteristics on quality

- Mean prediction error: +/- 1.26 MPa



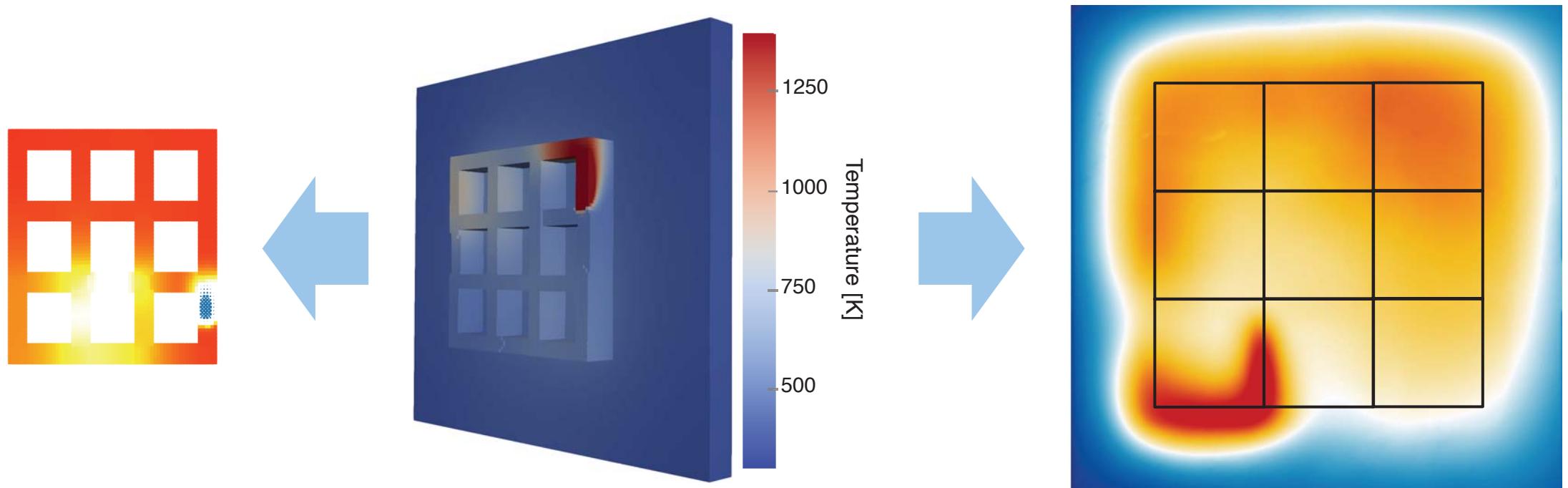
Regression accuracy test set  
train set:228 test set:99  
mean\_absolute\_error= 1.2608  
 $R^2 = 0.4979$



# MODELING IN ADDITIVE MANUFACTURING

## Interplay between **physics** and **data**

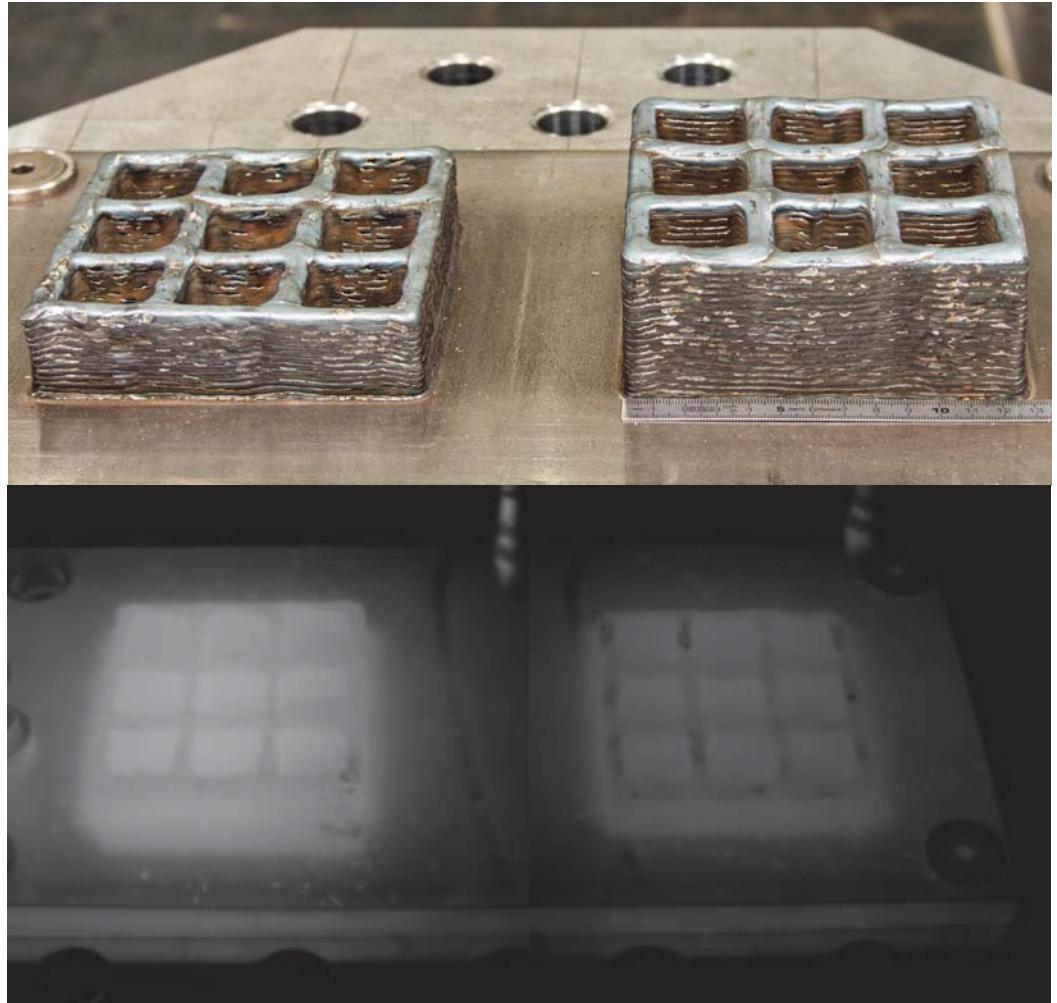
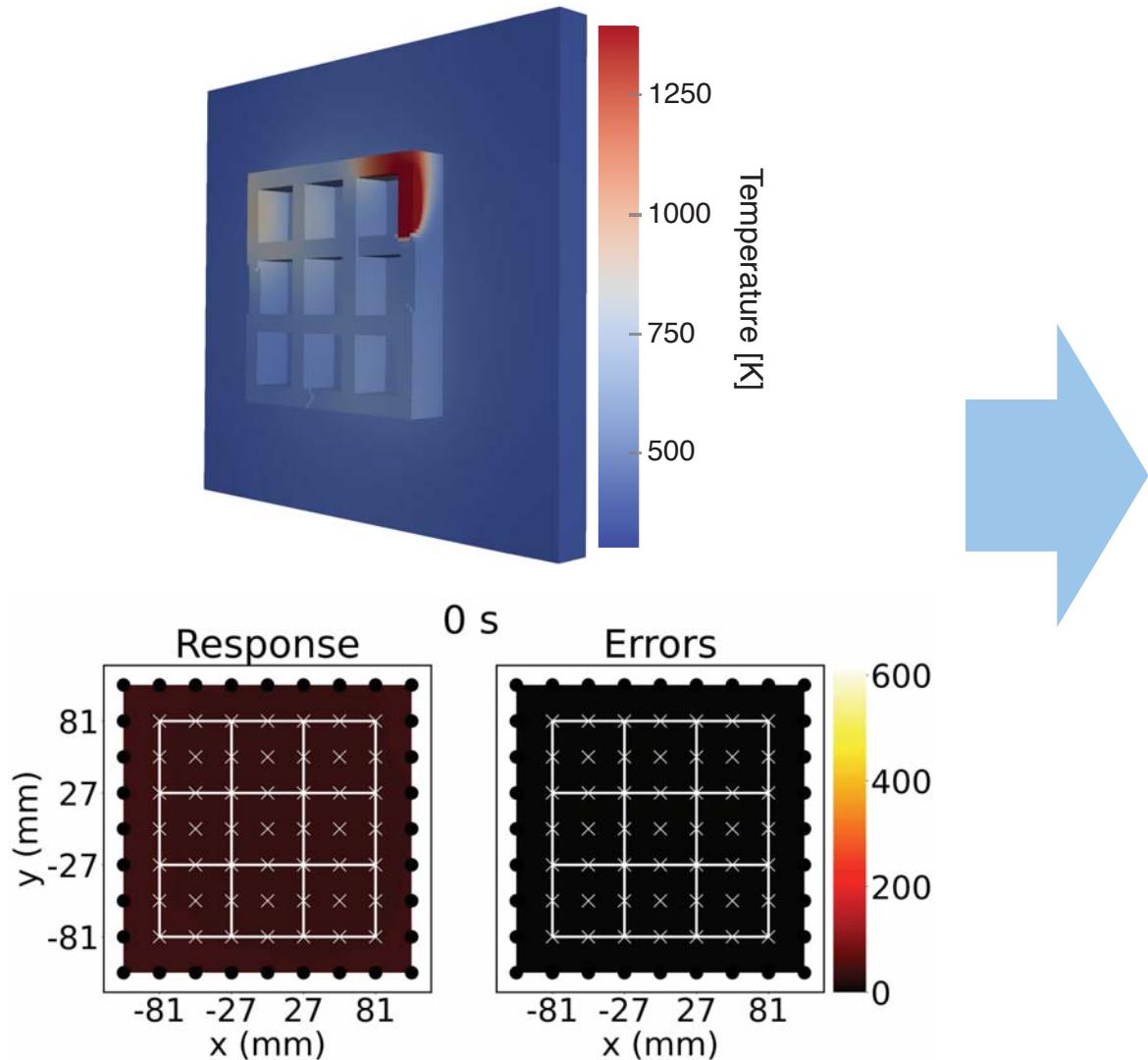
- Learning subspace surrogate models to accelerate simulations<sup>(1)</sup>
- Combining physics and deep learning to create observers<sup>(2)</sup>



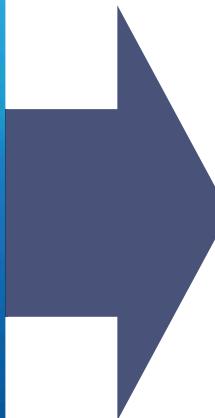
(1) Sideris, I., Crivelli, F. & Bambach, M. GPyro: uncertainty-aware temperature predictions for additive manufacturing. *J Intell Manuf* **34**, 243–259 (2023). <https://doi.org/10.1007/s10845-022-02019-7>

(2) Bambach M., Sideris I., Fabbri M., Wegener K., Faster than real-time path-sensitive temperature modeling of wire-arc additive manufacturing by a data-driven finite volume method, *CIRP Ann.* (2022)

# PATH OPTIMIZATION IN ADDITIVE MANUFACTURING



# FROM CHATGPT TO LARGE TIME-SERIES MODELS



LANGUAGE

TIME-SERIES





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