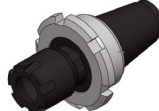
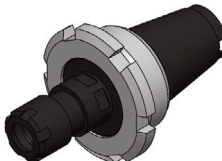
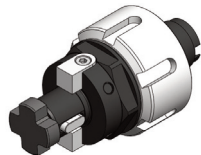
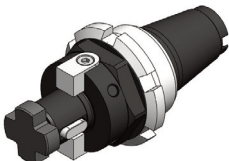


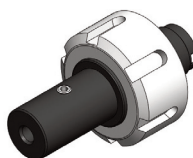
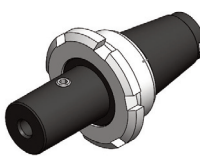
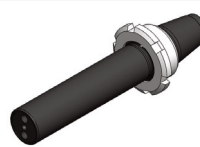
PATENT PENDING

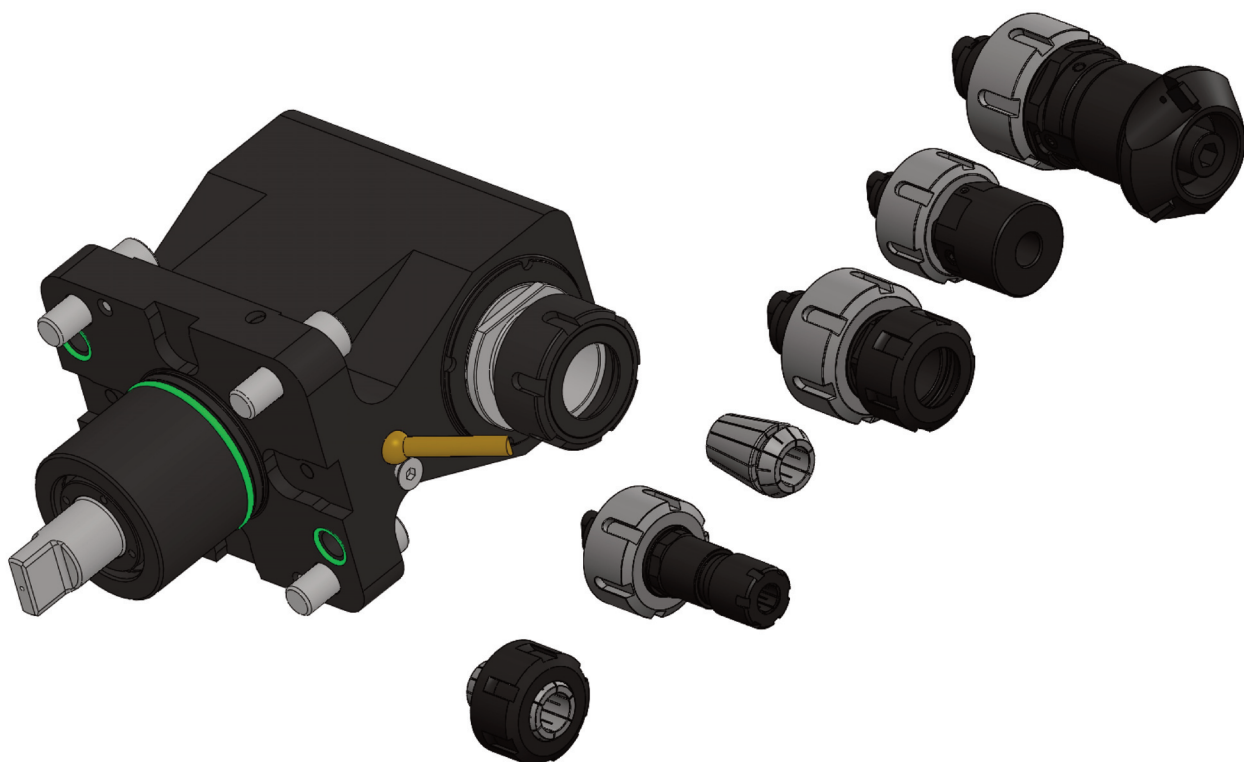
Toolholder Program

UNI
CHANGE




Pag.			Pag.		
ER --> ER					
	UC ER25E-ER11I	9		UC ER25I-ER11I	9
	UC ER25E-ER16I	9		UC ER25I-ER16I	9
	UC ER32E-ER20I	9		UC ER32I-ER20I	9
	UC ER32E-ER25I	9		UC ER32I-ER25I	9
	UC ER40E-ER25I	9		UC ER40I-ER25I	9
	UC ER40E-ER32I	9		UC ER40I-ER32I	9
 	UC ER25E-ER16E	11	 	UC ER25I-ER16E	11
	UC ER25E-ER20E	11		UC ER25I-ER20E	11
	UC ER25E-ER25E	11		UC ER25I-ER25E	11
	UC ER32E-ER20E	11		UC ER32I-ER20E	11
	UC ER32E-ER25E	11		UC ER32I-ER25E	11
	UC ER32E-ER32E	11		UC ER32I-ER32E	11
	UC ER40E-ER25E	11		UC ER40I-ER25E	11
	UC ER40E-ER32E	11		UC ER40I-ER32E	11
	UC ER40E-ER40E	11		UC ER40I-ER40E	11
	UC ER25E-ER11EL	10		UC ER25I-ER11EL	10
	UC ER25E-ER16EL	10		UC ER25I-ER16EL	10
	UC ER32E-ER11EL	10		UC ER32I-ER11EL	10
	UC ER32E-ER16EL	10		UC ER32I-ER16EL	10
	UC ER32E-ER20EL	10		UC ER32I-ER20EL	10
	UC ER40E-ER16EL	10		UC ER40I-ER16EL	10
	UC ER40E-ER20EL	10		UC ER40I-ER20EL	10
	UC ER40E-ER25EL	10		UC ER40I-ER25EL	10
ER --> MILLING external coolant					
	UC ER25E-PF16E	12		UC ER25I-PF16E	13
	UC ER25E-PF22E	12		UC ER25I-PF22E	13
	UC ER32E-PF16E	12		UC ER32I-PF16E	13
	UC ER32E-PF22E	12		UC ER32I-PF22E	13
	UC ER40E-PF22E	12		UC ER40I-PF22E	13
	UC ER40E-PF27E	12		UC ER40I-PF27E	13
ER --> MILLING internal coolant					
	UC ER25E-PF16I	12		UC ER25I-PF16I	13
	UC ER25E-PF22I	12		UC ER25I-PF22I	13
	UC ER32E-PF16I	12		UC ER32I-PF16I	13
	UC ER32E-PF22I	12		UC ER32I-PF22I	13
	UC ER40E-PF22I	12		UC ER40I-PF22I	13
	UC ER40E-PF27I	12		UC ER40I-PF27I	13

Pag.			Pag.		
ER --> WELDON					
	UC ER25E-PW6	14		UC ER25I-PW6	15
	UC ER25E-PW8	14		UC ER25I-PW8	15
	UC ER25E-PW10	14		UC ER25I-PW10	15
	UC ER25E-PW12	14		UC ER25I-PW12	15
	UC ER25E-PW0,5"	14		UC ER25I-PW0,5"	15
	UC ER32E-PW6	14		UC ER32I-PW6	15
	UC ER32E-PW8	14		UC ER32I-PW8	15
	UC ER32E-PW10	14		UC ER32I-PW10	15
	UC ER32E-PW12	14		UC ER32I-PW12	15
	UC ER32E-PW0,5"	14		UC ER32I-PW0,5"	15
	UC ER32E-PW16	14		UC ER32I-PW16	15
	UC ER32E-PW0,75"	14		UC ER32I-PW0,75"	15
	UC ER32E-PW20	14		UC ER32I-PW20	15
	UC ER40E-PW6	14		UC ER40I-PW6	15
	UC ER40E-PW8	14		UC ER40I-PW8	15
	UC ER40E-PW10	14		UC ER40I-PW10	15
	UC ER40E-PW12	14		UC ER40I-PW12	15
	UC ER40E-PW0,5"	14		UC ER40I-PW0,5"	15
	UC ER40E-PW16	14		UC ER40I-PW16	15
	UC ER40E-PW0,75"	14		UC ER40I-PW0,75"	15
	UC ER40E-PW20	14		UC ER40I-PW20	15
CYLINDRICAL SHANK HOLDER					
			UC-B25-ER25I	8	
			UC-B1"-ER25I	8	
			UC-B32-ER25I	8	
			UC-B40-ER32I	8	
			UC-B50-ER40I	8	
ER --> MASTER CONTROL PIN					
	UC ER25E-MC95	16		UC ER25I-MC95	17
	UC ER32E-MC105	16		UC ER32I-MC105	17
	UC ER40E-MC105	16		UC ER40I-MC105	17
ER--> PRESET MASTER ADAPTER					
	UC ER25E-MP25	16		UC ER25I-MP25	17
	UC ER32E-MP35	16		UC ER32I-MP35	17
	UC ER40E-MP45	16		UC ER40I-MP45	17
ER --> BLANK					
	UC ER25E-A2/70	8		UC ER25I-A2/70	8
	UC ER32E-A2/75	8		UC ER32I-A2/75	8
	UC ER40E-A2/90	8		UC ER40I-A2/90	8
MOUNTING DEVICE UNI-CHANGE					
	UC ER25E-P	16		UC ER25I-P	17
	UC ER32E-P	16		UC ER32I-P	17
	UC ER40E-P	16		UC ER40I-P	17

**Uni Change:**
descrizione
description

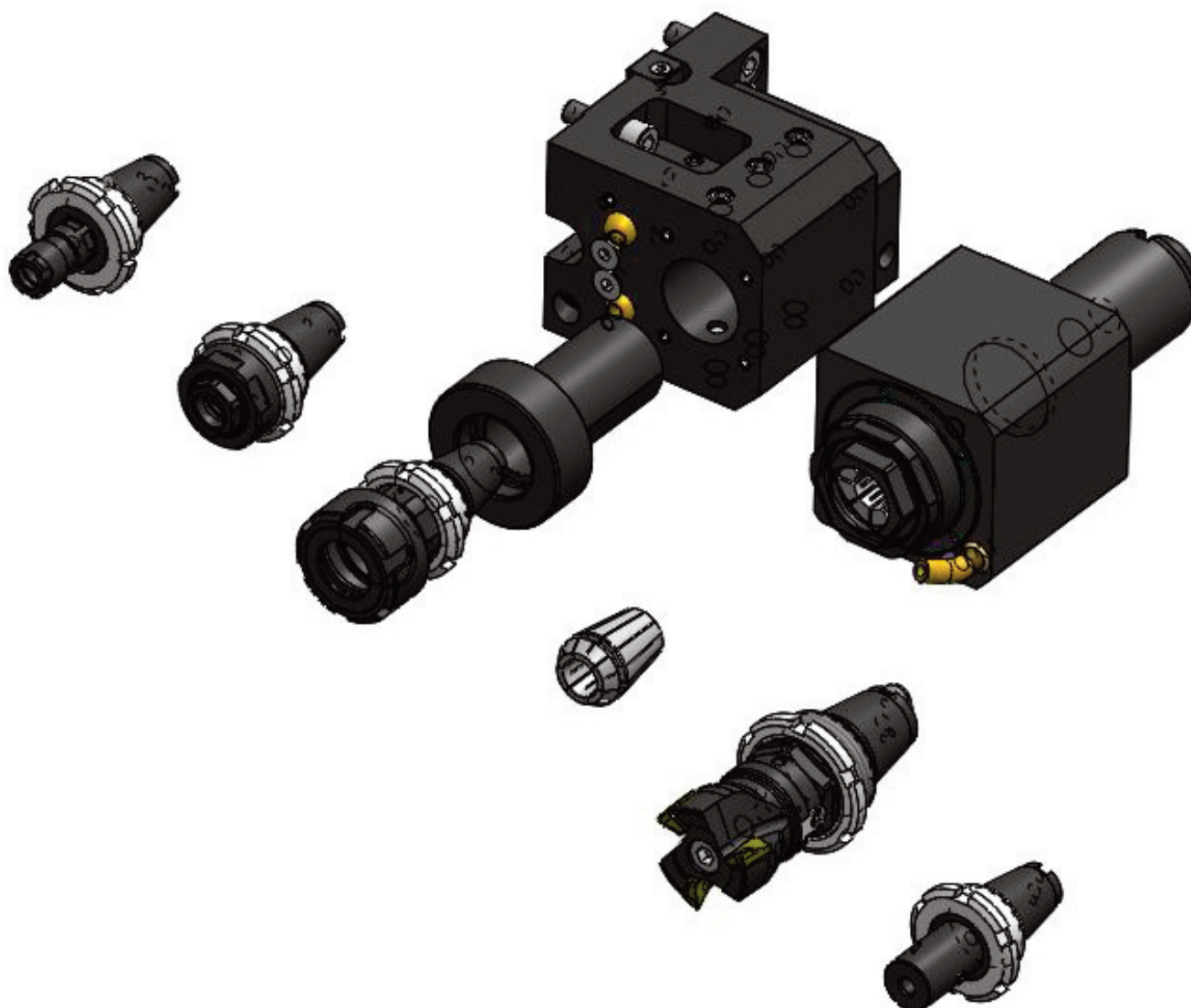
UNI-CHANGE (Patent Pending) è un sistema modulare di portautensili per l'adattamento di portautensili in un'unità mandrino con pinza ER (DIN 6499).

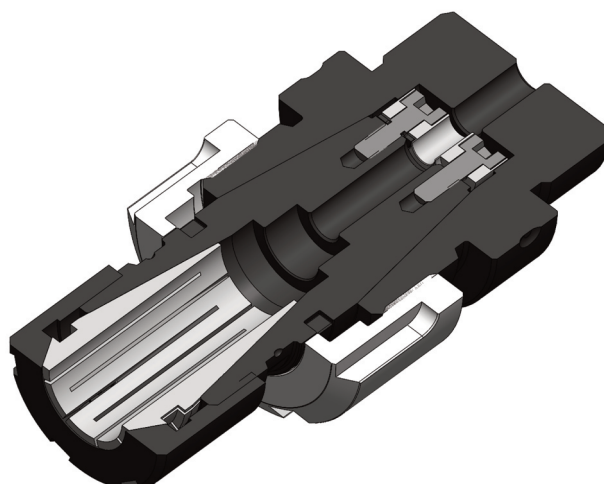
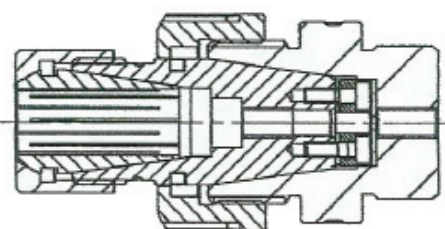
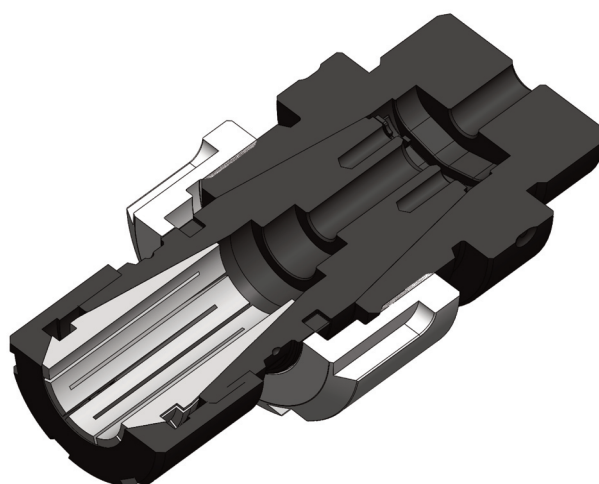
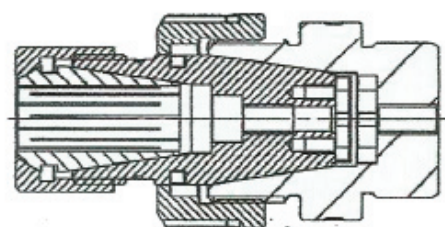
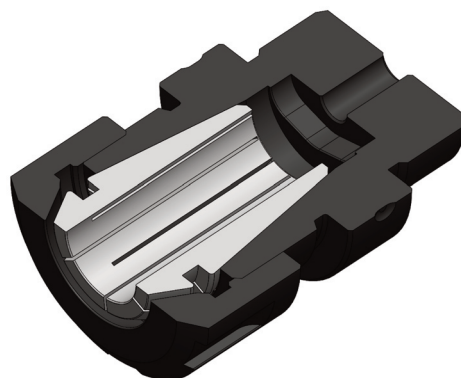
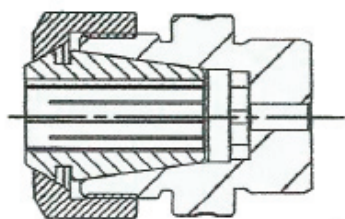
UNI-CHANGE (Patent Pending) is a modular toolholder system for the adaption of toolholders in a spindle unit with ER collet (DIN 6499).

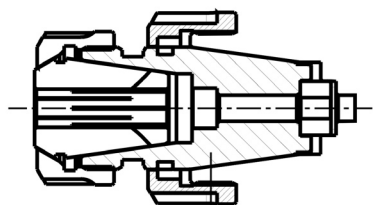
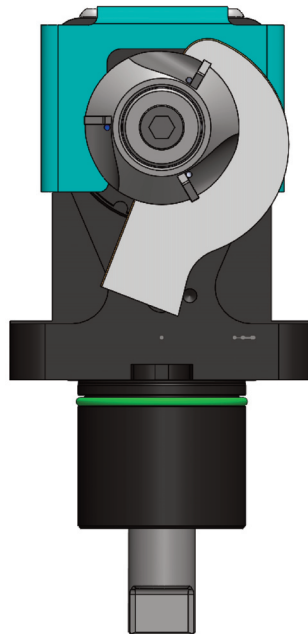
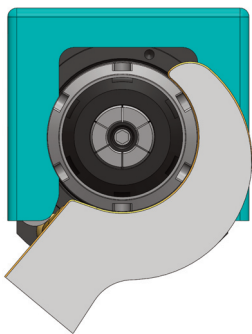
Uni Change:
vantaggi
advantages

- Universale: adatto a tutte le pinze ER.
 - Più rigido negli utensili motorizzati Algra (alle estremità del sistema UNI CHANGE è possibile aggiungere una losanga con due viti).
 - Facile da rimuovere con la chiave a una mano.
 - Presetting all'interno o all'esterno della macchina.
 - Tutti gli adattatori UNI-CHANGE sono adatti per portautensili ER con refrigerazione esterna ed interna.
-
- *Universal: suitable for all ER collet.*
 - *More Rigid in Algra driven tools (At the ends of UNI CHANGE system you can add a diamond plate with two screws).*
 - *Easy to remove with the one-hand wrench.*
 - *Presetting inside or out of the machine.*
 - *All UNI-CHANGE adapters are suitable for ER toolholder with external and internal coolant supply.*

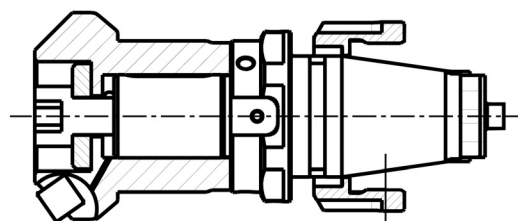
Subject to change without notice



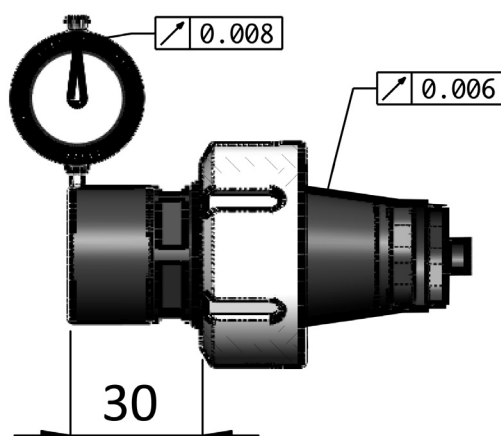




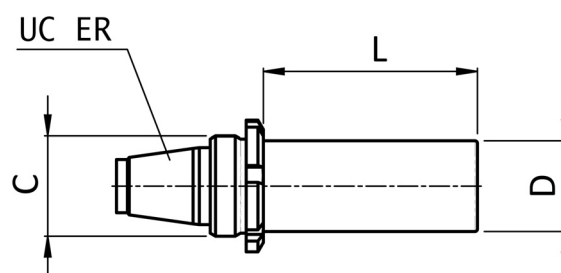
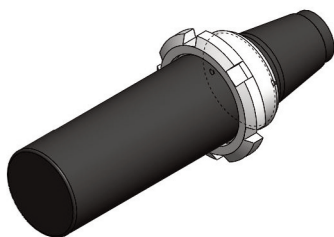
Adapter UNI CHANGE
with pliers ER



Adapter UNI CHANGE
with pliers ER

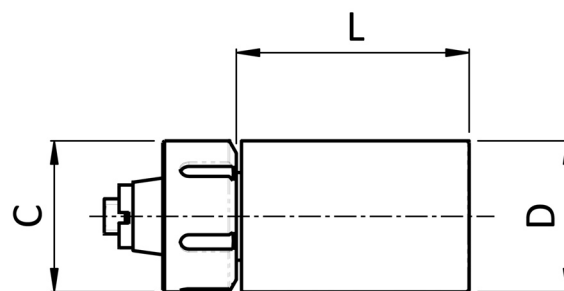


ER → Blank



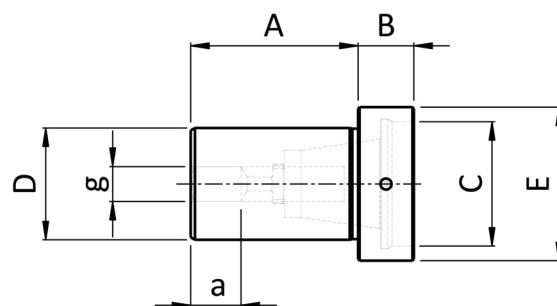
Item	UC ER	C	D	L	Ch
UC ER25I-A2/70	ER-25	M=32x1,5	29	70	30
UC ER32I-A2/75	ER-32	M=40x1,5	39	75	40
UC ER40I-A2/90	ER-40	M=50x1,5	45	90	46

ER → Blank



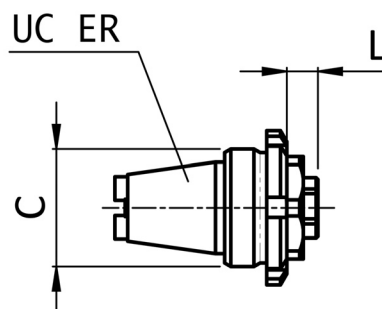
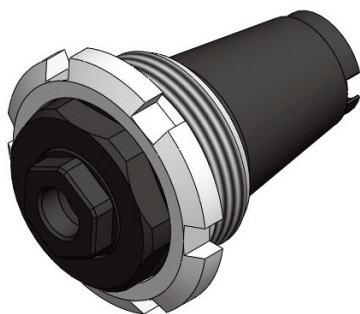
Item	UC ER	C	D	L
UC ER25E-A2/70	ER-25	42	40	70
UC ER32E-A2/75	ER-32	50	48	75
UC ER40E-A2/90	ER-40	63	60	90

Cylindrical Shank Holder

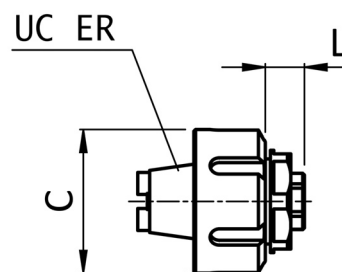
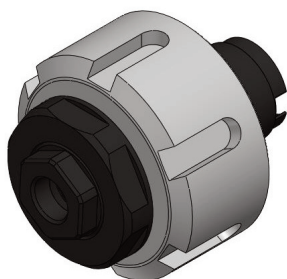


Item	UC ER	A	B	C	D	E	g	a
UC-B25-ER25I	ER-25	45	20	M32x1,5	25	54	G1/8"	12
UC-B1"-ER25I	ER-25	55	20	M32x1,5	1"	54	G1/8"	12
UC-B32-ER25I	ER-25	55	20	M32x1,5	32	54	G1/8"	12
UC-B40-ER32I	ER-32	70	22	M40x1,5	40	64	G1/4"	15
UC-B50-ER40I	ER-40	80	24	M50x1,5	50	74	G3/8"	19

Subject to change without notice

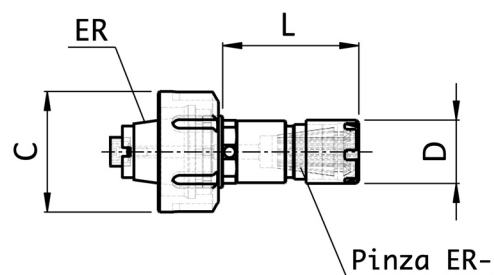
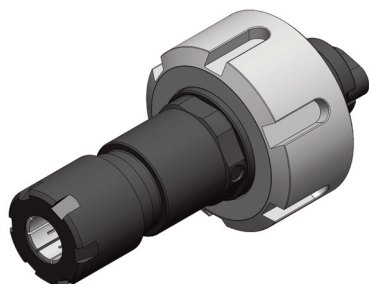
Collet chuck adapter - short DIN 6499 ISO 15488


Item	UC ER	Collet size	C	Lo	Ch
UC ER25I-ER11I	ER-25	ER-11	M32x1,5	9	30
UC ER25I-ER16I	ER-25	ER-16	M32x1,5	11	30
UC ER32I-ER20I	ER-32	ER-20	M40x1,5	11	40
UC ER32I-ER25I	ER-32	ER-25	M40x1,5	11	40
UC ER40I-ER25I	ER-40	ER-25	M50x1,5	12	46
UC ER40I-ER32I	ER-40	ER-32	M50x1,5	14	46

Collet chuck adapter - short DIN 6499 ISO 15488


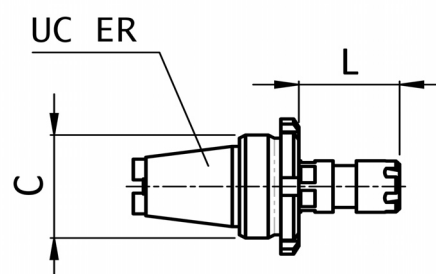
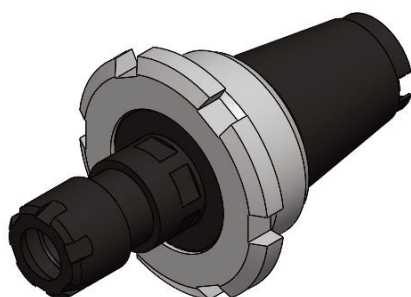
Item	UC ER	Collet size	C	Lo	Ch
UC ER25E-ER11I	ER-25	ER-11	48	9	30
UC ER25E-ER16I	ER-25	ER-16	48	11	30
UC ER32E-ER20I	ER-32	ER-20	56	11	40
UC ER32E-ER25I	ER-32	ER-25	56	11	40
UC ER40E-ER25I	ER-40	ER-25	69	12	46
UC ER40E-ER32I	ER-40	ER-32	69	14	46

Subject to change without notice

Collet chuck adapter - extended DIN 6499 ISO 15488


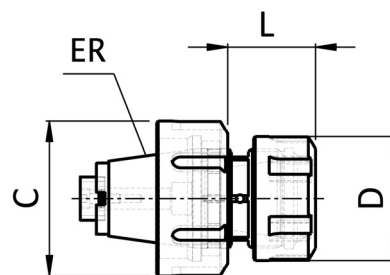
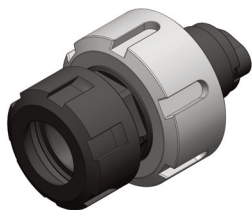
Item	UC ER	Collet size	C	D	L	Nm
UC ER25E-ER11EL	ER-25	ER-11	42	16	30	15
UC ER25E-ER16EL	ER-25	ER-16	42	22	40	22
UC ER32E-ER11EL	ER-32	ER-11	50	16	40	15
UC ER32E-ER16EL	ER-32	ER-16	50	22	50	22
UC ER32E-ER20EL	ER-32	ER-20	50	28	50	27
UC ER40E-ER16EL	ER-40	ER-16	63	22	50	22
UC ER40E-ER20EL	ER-40	ER-20	63	28	50	27
UC ER40E-ER25EL	ER-40	ER-25	63	35	50	32

10

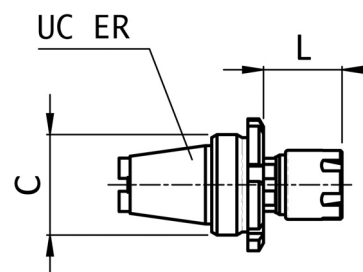
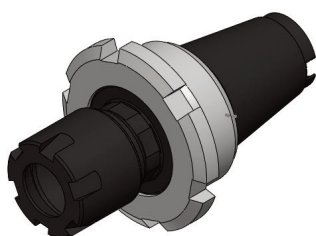
Collet chuck adapter - extended DIN 6499 ISO 15488


Item	UC ER	Collet size	C	D	L	Nm
UC ER25I-ER11EL	ER-25	ER-11	M46x1,5	16	30	15
UC ER25I-ER16EL	ER-25	ER-16	M46x1,5	22	40	22
UC ER32I-ER11EL	ER-32	ER-11	M55x1,5	16	40	15
UC ER32I-ER16EL	ER-32	ER-16	M55x1,5	22	50	22
UC ER32I-ER20EL	ER-32	ER-20	M55x1,5	28	50	27
UC ER40I-ER16EL	ER-40	ER-16	M65x2	22	50	22
UC ER40I-ER20EL	ER-40	ER-20	M65x2	28	50	27
UC ER40I-ER25EL	ER-40	ER-25	M65x2	35	50	32

Subject to change without notice

Collet chuck adapter - extended DIN 6499 ISO 15488


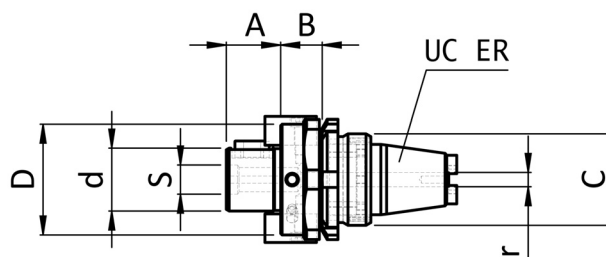
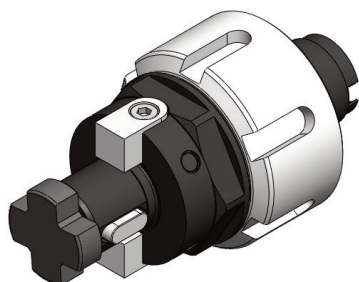
Item	UC ER	Collet size	Li	La	C	D	Nm
UC ER25E-ER16E	ER-25	ER-16	24	29	42	22	55
UC ER25E-ER20E	ER-25	ER-20	26	31	42	28	76
UC ER25E-ER25E	ER-25	ER-25	26	31	42	42	100
UC ER32E-ER20E	ER-32	ER-20	24	29	50	28	76
UC ER32E-ER25E	ER-32	ER-25	26	31	50	42	100
UC ER32E-ER32E	ER-32	ER-32	30	35	50	50	130
UC ER40E-ER25E	ER-40	ER-25	26	31	63	42	100
UC ER40E-ER32E	ER-40	ER-32	30	35	63	50	130
UC ER40E-ER40E	ER-40	ER-40	35	40	63	63	170

Collet chuck adapter - extended DIN 6499 ISO 15488


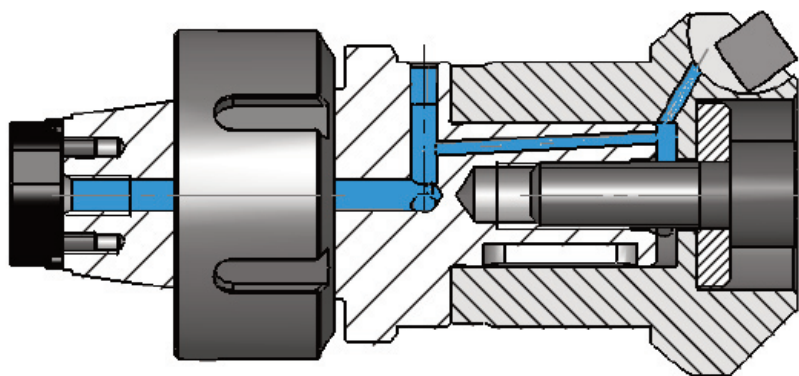
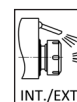
Item	UC ER	Collet size	Li	La	C	D	Nm
UC ER25I-ER16E	ER-25	ER-16	24	35	M32x1,5	22	55
UC ER25I-ER20E	ER-25	ER-20	26	37	M32x1,5	28	76
UC ER25I-ER25E	ER-25	ER-25	26	37	M32x1,5	42	100
UC ER32I-ER20E	ER-32	ER-20	24	35	M40x1,5	28	76
UC ER32I-ER25E	ER-32	ER-25	26	37	M40x1,5	42	100
UC ER32I-ER32E	ER-32	ER-32	30	41	M40x1,5	50	130
UC ER40I-ER25E	ER-40	ER-25	26	37	M50x1,5	42	100
UC ER40I-ER32E	ER-40	ER-32	30	41	M50x1,5	50	130
UC ER40I-ER40E	ER-40	ER-40	35	46	M50x1,5	63	170

Subject to change without notice

ER → Milling external/ internal coolant

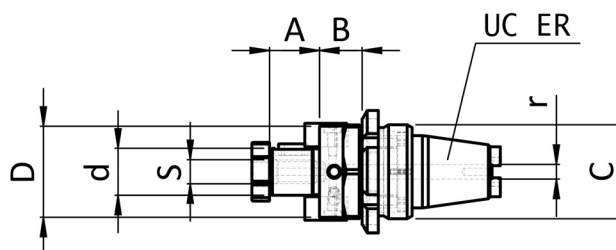
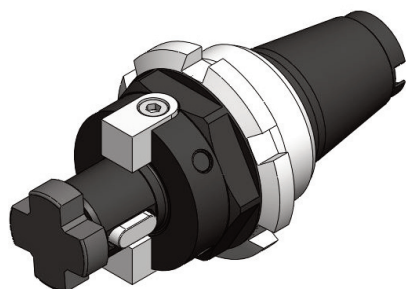


Item	UC ER	A	B	C	D	d	s	r	n° fori
UC ER25E-PF16E	ER-25	17	22	43	32	16	8	M6	3
UC ER25E-PF22E	ER-25	19	22	43	40	22	8	M6	3
UC ER32E-PF16E	ER-32	17	22	50	32	16	8	M8	3
UC ER32E-PF22E	ER-32	19	22	50	40	22	8	M8	3
UC ER40E-PF22E	ER-40	19	26	63	40	22	8	M10	3
UC ER40E-PF27E	ER-40	21	28	63	52	27	10	M10	3
UC ER25E-PF16I	ER-25	17	22	43	32	16	8	M6	3
UC ER25E-PF22I	ER-25	19	22	43	40	22	8	M6	3
UC ER32E-PF16I	ER-32	17	22	50	32	16	8	M8	3
UC ER32E-PF22I	ER-32	19	22	50	40	22	8	M8	3
UC ER40E-PF22I	ER-40	19	26	63	40	22	8	M10	3
UC ER40E-PF27I	ER-40	21	28	63	52	27	10	M10	3

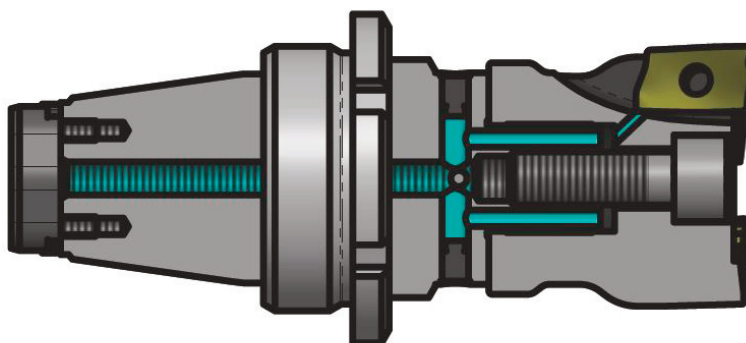


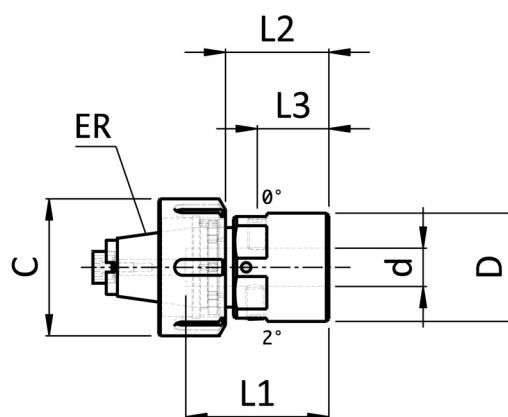
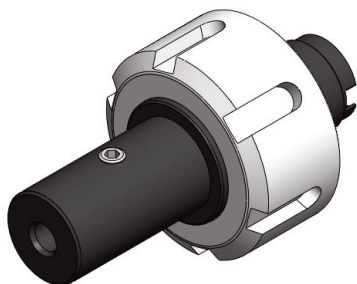
Subject to change without notice

ER → Milling external/ internal coolant

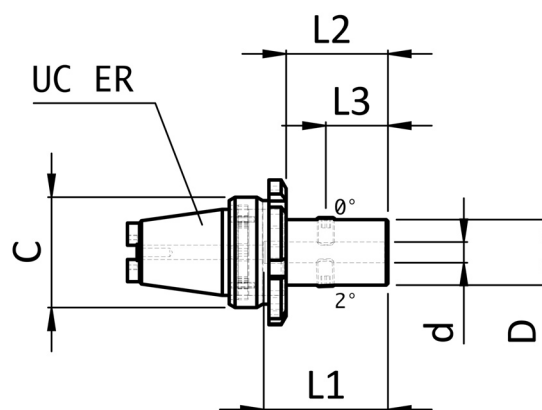
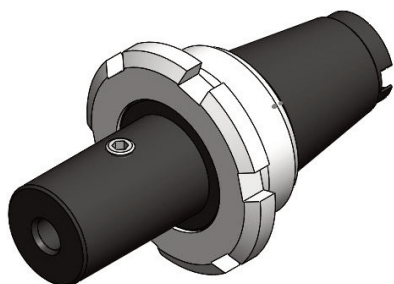


Item	UC ER	A	B	C	D	d	s	r	n° fori
UC ER25I-PF16E	ER-25	17	22	M32x1,5	32	16	8	M6	3
UC ER25I-PF22E	ER-25	19	22	M32x1,5	40	22	8	M6	3
UC ER32I-PF16E	ER-32	17	22	M40x1,5	32	16	8	M8	3
UC ER32I-PF22E	ER-32	19	22	M40x1,5	40	22	8	M8	3
UC ER40I-PF22E	ER-40	19	26	M50x1,5	40	22	8	M10	3
UC ER40I-PF27E	ER-40	21	28	M50x1,5	52	27	10	M10	3
UC ER25I-PF16I	ER-25	17	22	M32x1,5	32	16	8	M6	3
UC ER25I-PF22I	ER-25	19	22	M32x1,5	40	22	8	M6	3
UC ER32I-PF16I	ER-32	17	22	M40x1,5	32	16	8	M8	3
UC ER32I-PF22I	ER-32	19	22	M40x1,5	40	22	8	M8	3
UC ER40I-PF22I	ER-40	19	26	M50x1,5	40	22	8	M10	3
UC ER40I-PF27I	ER-40	21	28	M50x1,5	52	27	10	M10	3



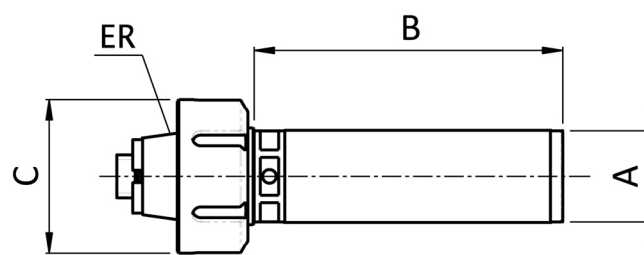
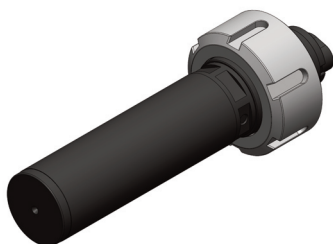
Weldon/Whistle Notch adapter DIN 6535 - HB - HE


Item	UC ER	C	D	d	L1	L2	L3
UC ER25E-PW6	ER-25	43	19	6	36	34	18
UC ER25E-PW8	ER-25	43	21	8	36	34	18
UC ER25E-PW10	ER-25	43	28	10	40	35	20
UC ER25E-PW12	ER-25	43	34	12	45	37	22,5
UC ER25E-PW0,5"	ER-25	43	35	0,5"	45	37	22,5
UC ER32E-PW6	ER-32	50	19	6	36	34	18
UC ER32E-PW8	ER-32	50	21	8	36	34	18
UC ER32E-PW10	ER-32	50	28	10	40	35	20
UC ER32E-PW12	ER-32	50	34	12	45	37	22,5
UC ER32E-PW0,5"	ER-32	50	35	0,5"	45	37	22,5
UC ER32E-PW16	ER-32	50	38	16	49	40	24
UC ER32E-PW0,75"	ER-32	50	42	0,75"	49	40	24
UC ER32E-PW20	ER-32	50	45	20	51	42	25
UC ER40E-PW6	ER-40	63	19	6	36	34	18
UC ER40E-PW8	ER-40	63	21	8	36	34	18
UC ER40E-PW10	ER-40	63	28	10	40	35	20
UC ER40E-PW12	ER-40	63	34	12	45	37	22,5
UC ER40E-PW0,5"	ER-40	63	35	0,5"	45	37	22,5
UC ER40E-PW16	ER-40	63	38	16	49	40	24
UC ER40E-PW0,75"	ER-40	63	42	0,75"	49	40	24
UC ER40E-PW20	ER-40	63	45	20	51	42	25

Weldon/Whistle Notch adapter DIN 6535 - HB - HE


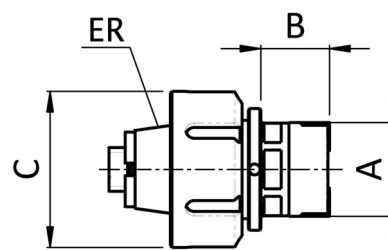
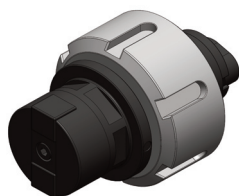
Item	UC ER	C	D	d	L1	L2	L3
UC ER25I-PW6	ER-25	M32x1,5	19	6	36	34	18
UC ER25I-PW8	ER-25	M32x1,5	21	8	36	34	18
UC ER25I-PW10	ER-25	M32x1,5	28	10	40	35	20
UC ER25I-PW12	ER-25	M32x1,5	34	12	45	37	22,5
UC ER25I-PW0,5"	ER-25	M32x1,5	35	0,5"	45	37	22,5
UC ER32I-PW6	ER-32	M40x1,5	19	6	36	34	18
UC ER32I-PW8	ER-32	M40x1,5	21	8	36	34	18
UC ER32I-PW10	ER-32	M40x1,5	28	10	40	35	20
UC ER32I-PW12	ER-32	M40x1,5	34	12	45	37	22,5
UC ER32I-PW0,5"	ER-32	M40x1,5	35	0,5"	45	37	22,5
UC ER32I-PW16	ER-32	M40x1,5	38	16	49	40	24
UC ER32I-PW0,75"	ER-32	M40x1,5	42	0,75"	49	40	24
UC ER32I-PW20	ER-32	M40x1,5	45	20	51	42	25
UC ER40I-PW6	ER-40	M50x1,5	19	6	36	34	18
UC ER40I-PW8	ER-40	M50x1,5	21	8	36	34	18
UC ER40I-PW10	ER-40	M50x1,5	28	10	40	35	20
UC ER40I-PW12	ER-40	M50x1,5	34	12	45	37	22,5
UC ER40I-PW0,5"	ER-40	M50x1,5	35	0,5"	45	37	22,5
UC ER40I-PW16	ER-40	M50x1,5	38	16	49	40	24
UC ER40I-PW0,75"	ER-40	M50x1,5	42	0,75"	49	40	24
UC ER40I-PW20	ER-40	M50x1,5	45	20	51	42	25

Master control pin



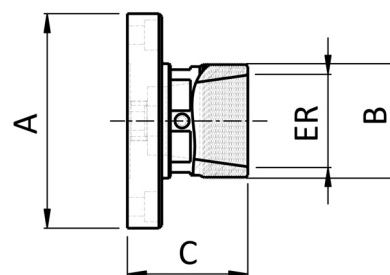
Item	UC ER	A	B	C
UC ER25E-MC95	ER-25	25	95	42
UC ER32E-MC105	ER-32	30	105	50
UC ER40E-MC105	ER-40	30	105	63

Preset master adapter



Item	UC ER	A	B	C
UC ER25E-MP25	ER-25	12	25	42
UC ER32E-MP35	ER-32	12	35	50
UC ER40E-MP45	ER-40	12	45	63

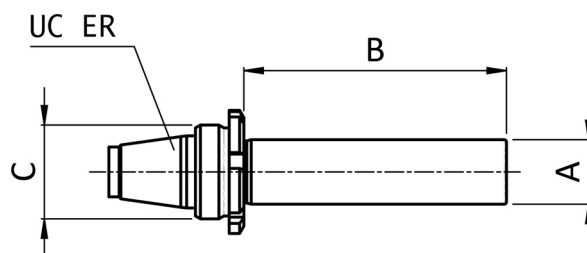
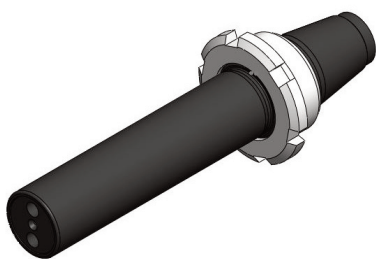
Mounting device Uni-Change



Item	UC ER	A	B	C
UC ER25E-P	ER-25	65	M32x1,5	37
UC ER32E-P	ER-32	75	M40x1,5	42
UC ER40E-P	ER-40	85	M50x1,5	47

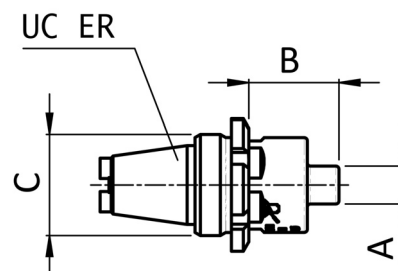
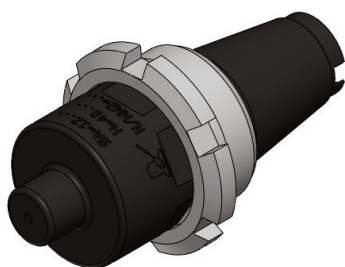
Subject to change without notice

Master control pin



Item	UC ER	A	B	C
UC ER25I-MC95	ER-25	25	95	M32x1,5
UC ER32I-MC105	ER-32	30	105	M40x1,5
UC ER40I-MC105	ER-40	30	105	M50x1,5

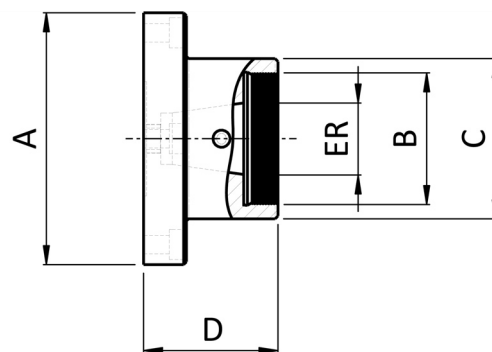
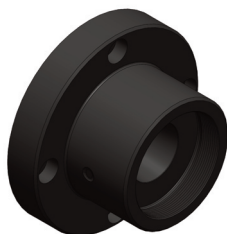
Preset master adapter



Item	UC ER	A	B	C
UC ER25I-MP25	ER-25	12	25	M46x1,5
UC ER32I-MP35	ER-32	12	35	M55x1,5
UC ER40I-MP45	ER-40	12	45	M65x2

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Mounting device Uni-Change



Item	UC ER	A	B	C	D
UC ER25I-P	ER-25	88	M46x1,5	56	47
UC ER32I-P	ER-32	98	M55x1,5	65	55
UC ER40I-P	ER-40	108	M65x2	75	65

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